

# Embedded Fusion & Isotope Production in the UW IEC Device

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# Outline



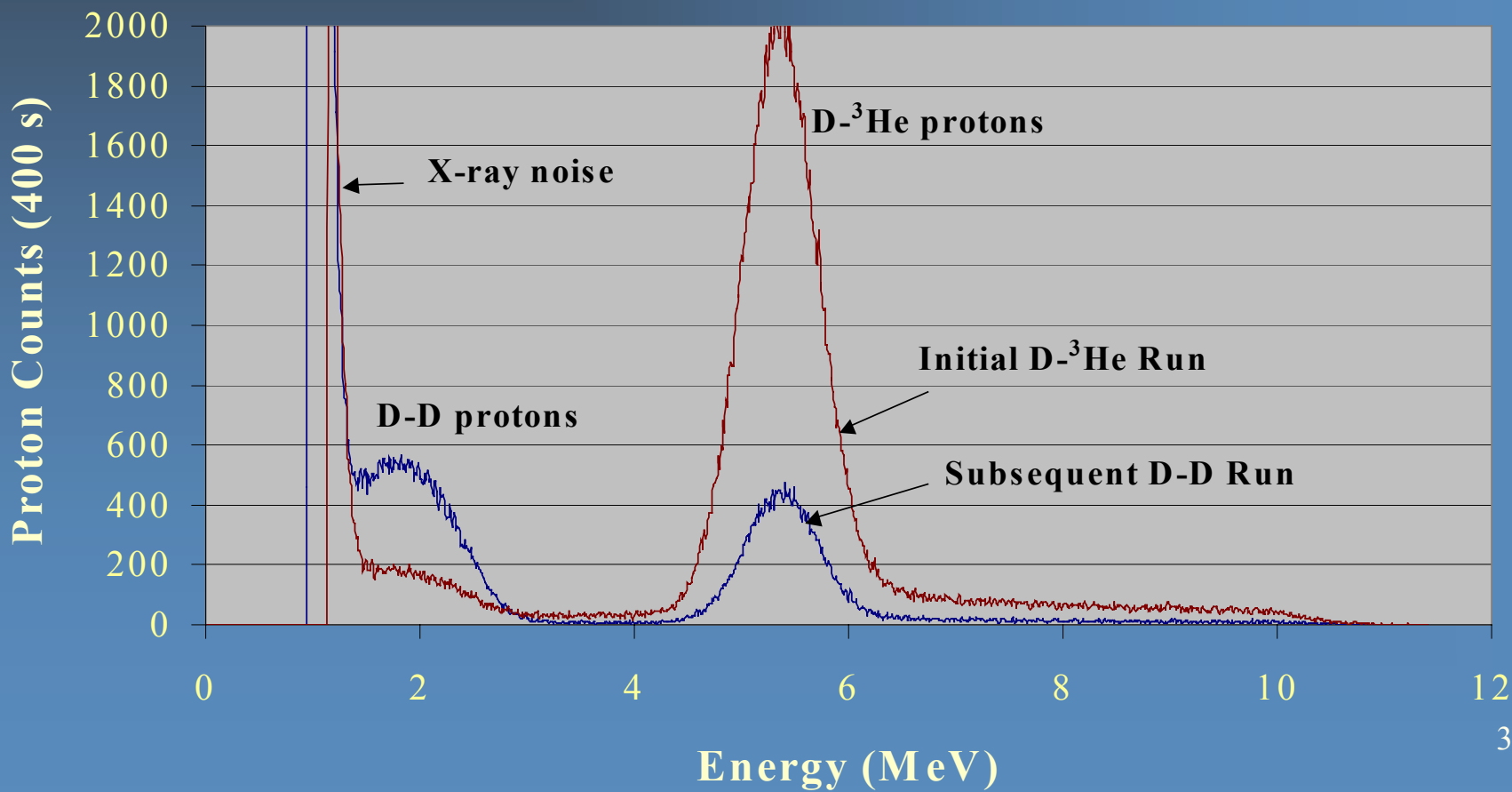
- Evidence of Embedding
- $D^+$  vs.  ${}^3\text{He}^+$  Embedding
- Non-Transparent Cathode Experiments
- Isotope Production
- Summary

# D-<sup>3</sup>He Proton Peak Evident In D-D Runs Following D-<sup>3</sup>He Runs



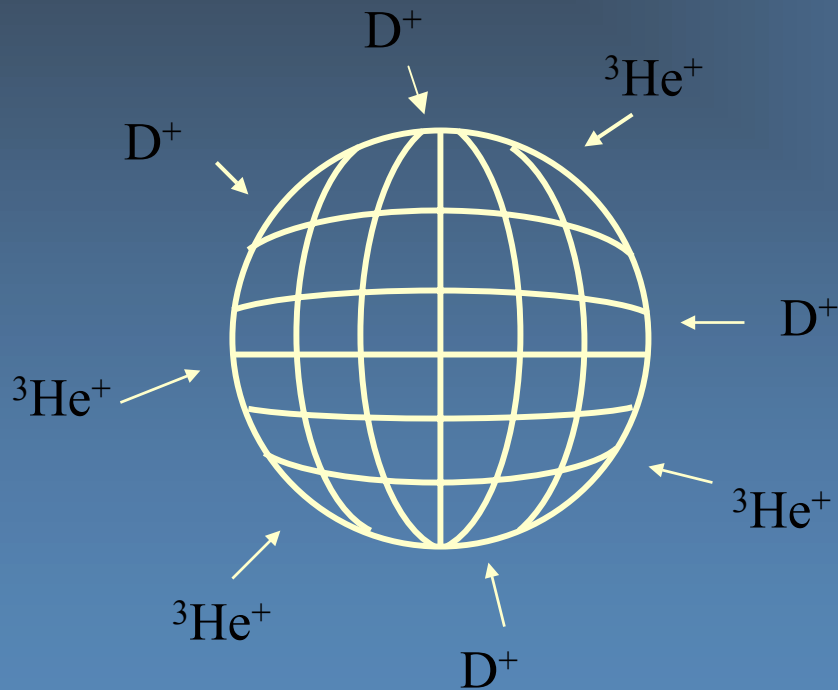
MCA Proton Energy Spectrum

100 kV, 30 mA  
2.1 mTorr

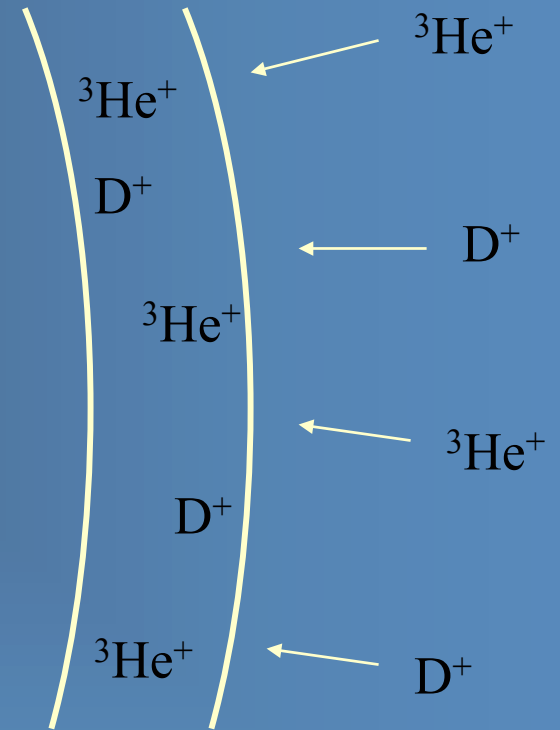


# Embedded Regime

(100 keV  ${}^3\text{He}^+$  ions penetrate 0.3  $\mu\text{m}$  in tungsten)



Cathode



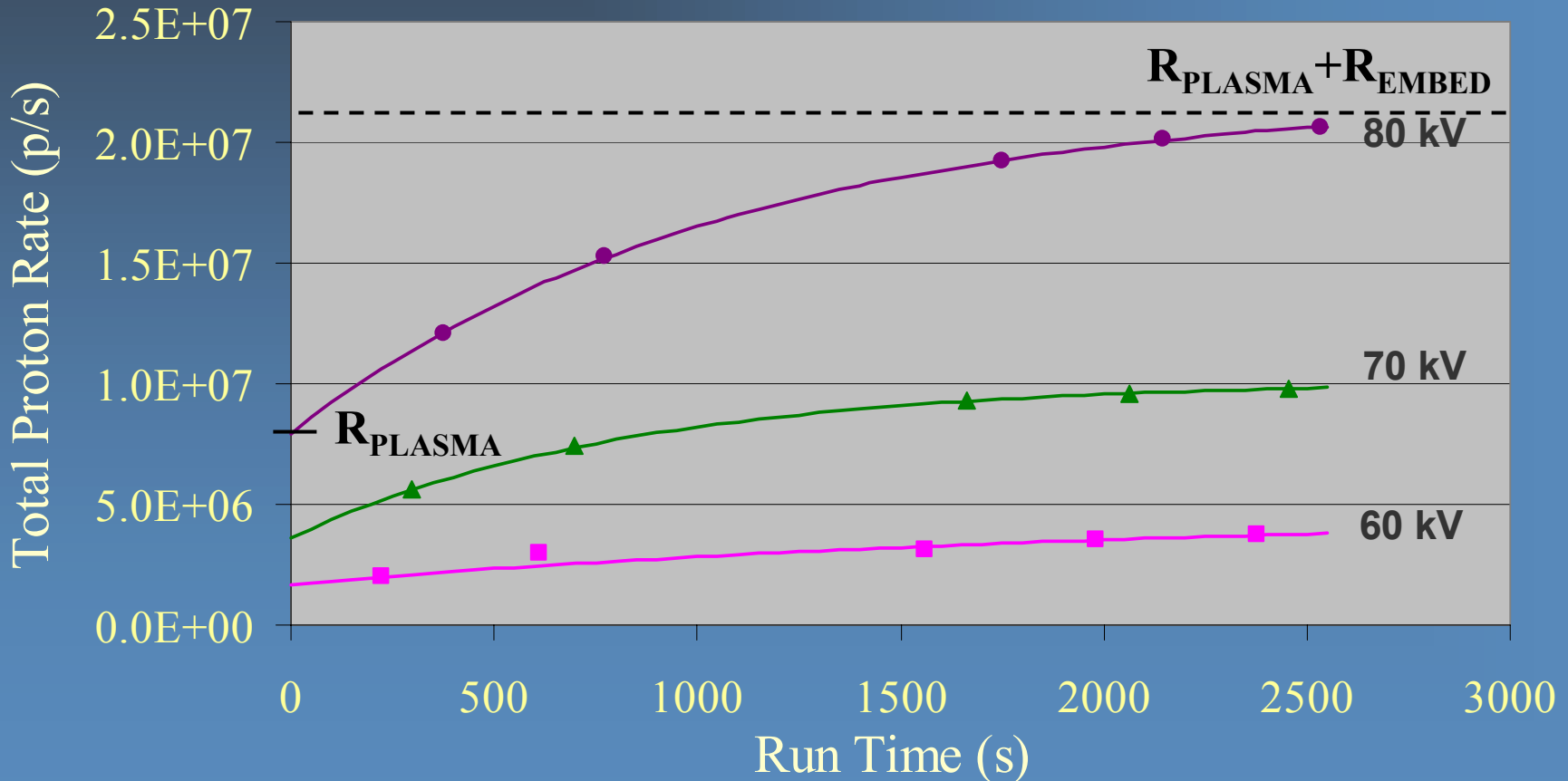
Grid Wire

# D-<sup>3</sup>He Fusion Rates Increase With Run Time After Installing Virgin Grid



## D-<sup>3</sup>He Proton Rate vs. Time

30 mA  
2 mtorr



# D-<sup>3</sup>He Fusion Rates Appear To Saturate

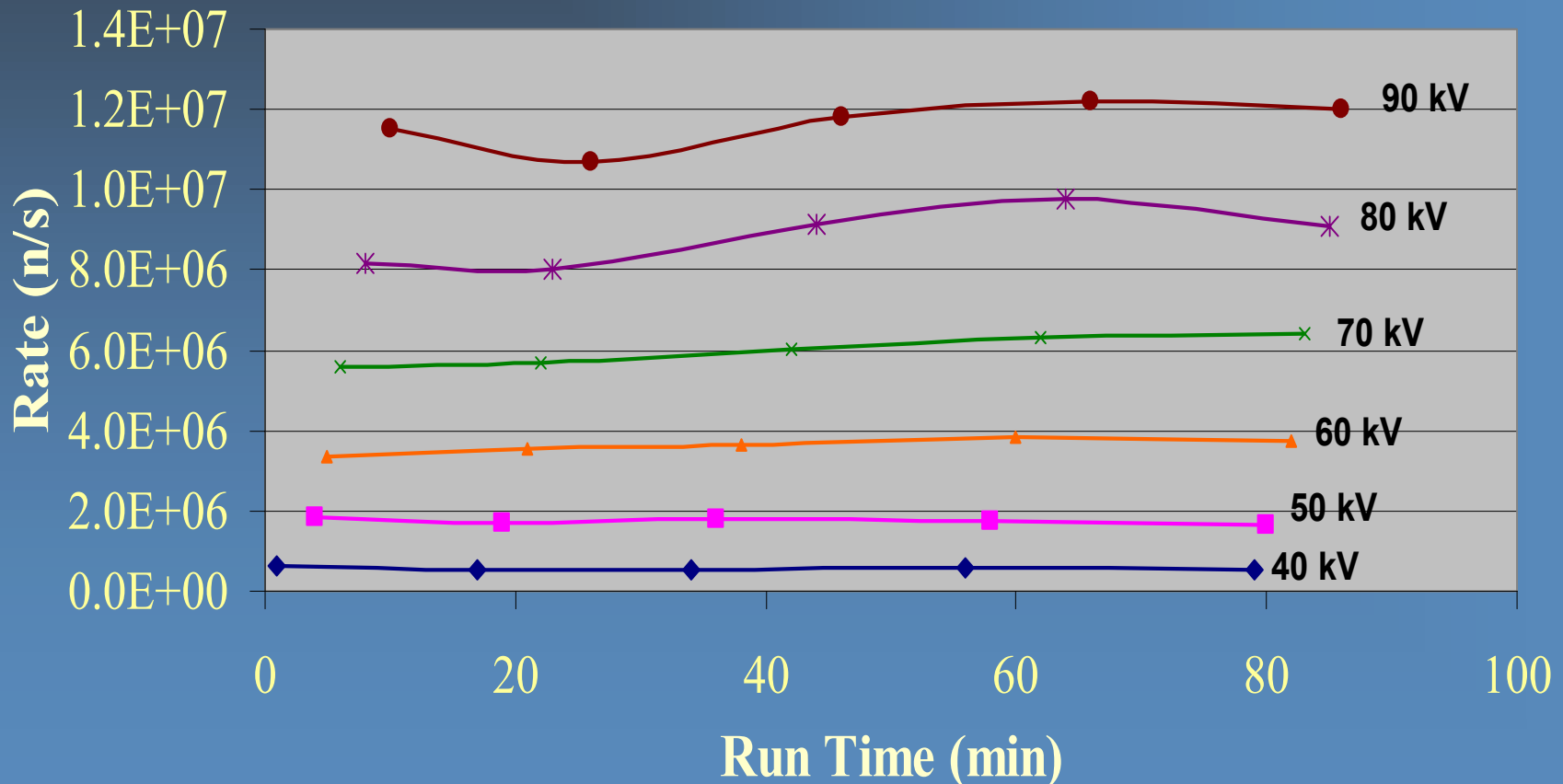


- Exponential saturation equations were fit to the curves
- $R_{\text{TOTAL}} = R_{\text{PLASMA}} + R_{\text{EMBED}}(1 - e^{-\lambda t})$
- For the three voltages,  $\sim 2/3$  of the maximum rate was due to embedded reactions.

# D-D Fusion Rates Are Generally Constant With Run Time



## D-D Neutron Rates vs. Run Time



# Non-Transparent Cathode Experiments

- A large fraction of D-<sup>3</sup>He reactions occur at the cathode
- The 14.7 MeV proton flux is higher at that location
- A non-transparent cathode forces only embedded reactions to occur



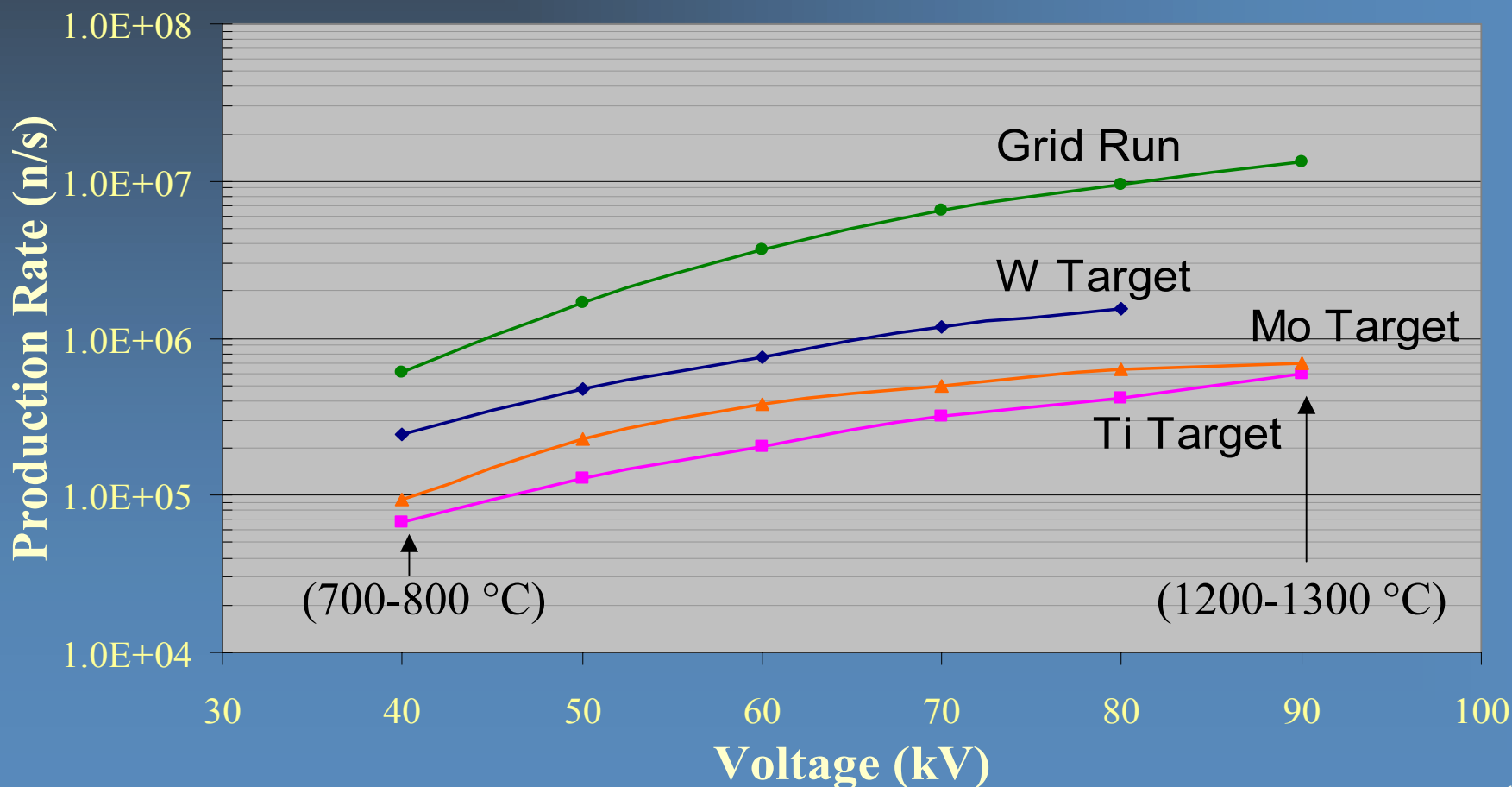
# Tungsten, Titanium, & Molybdenum Targets Were Fabricated



# D-D Neutron Rates With Targets Are Low Compared to Grid Runs

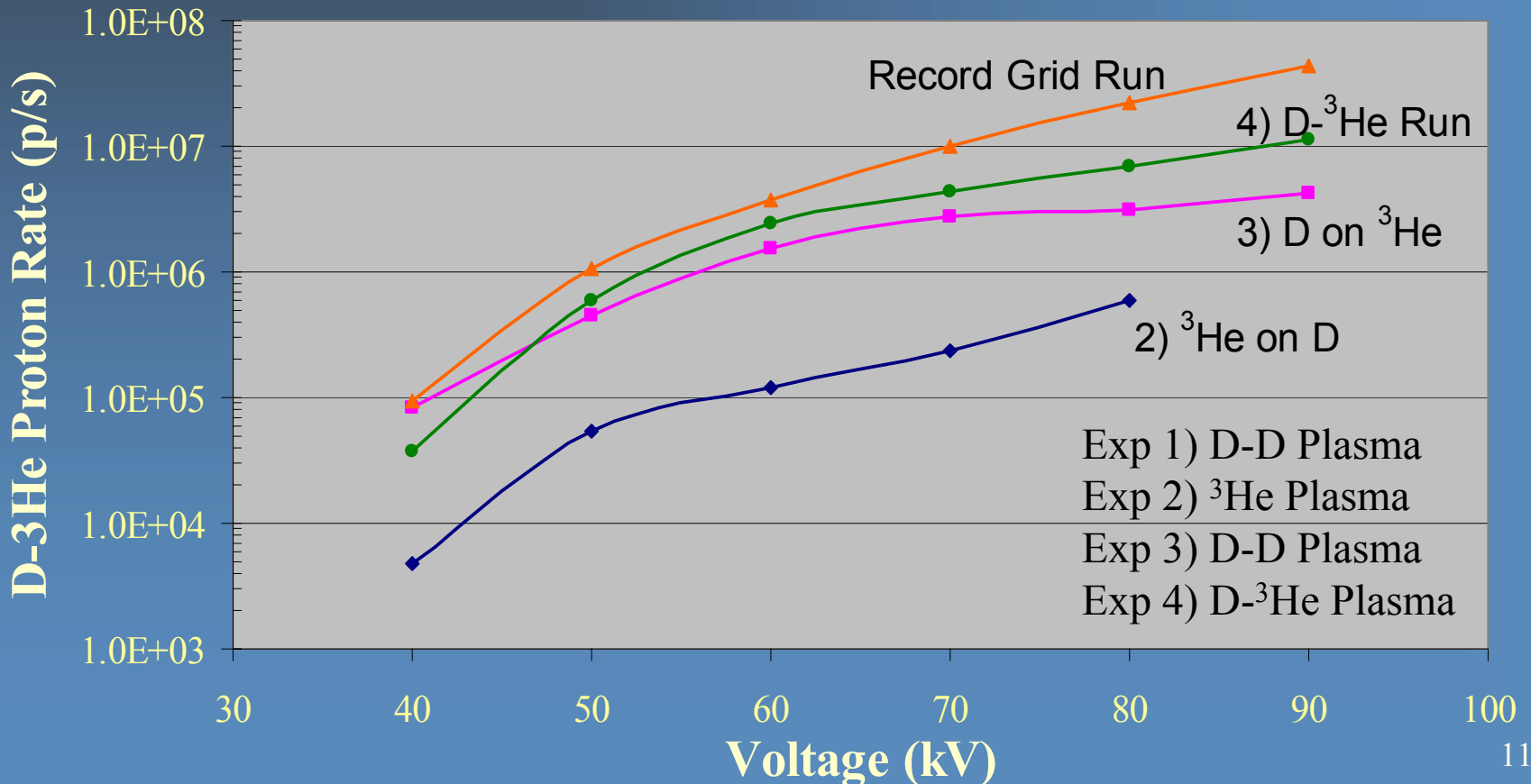


## D-D Neutron Production (30 mA)



# D-<sup>3</sup>He Fusion Rates Depend on D<sup>+</sup> and <sup>3</sup>He<sup>+</sup> Implantation

## Deuterium vs. Helium Embedding (W Target-30 mA)



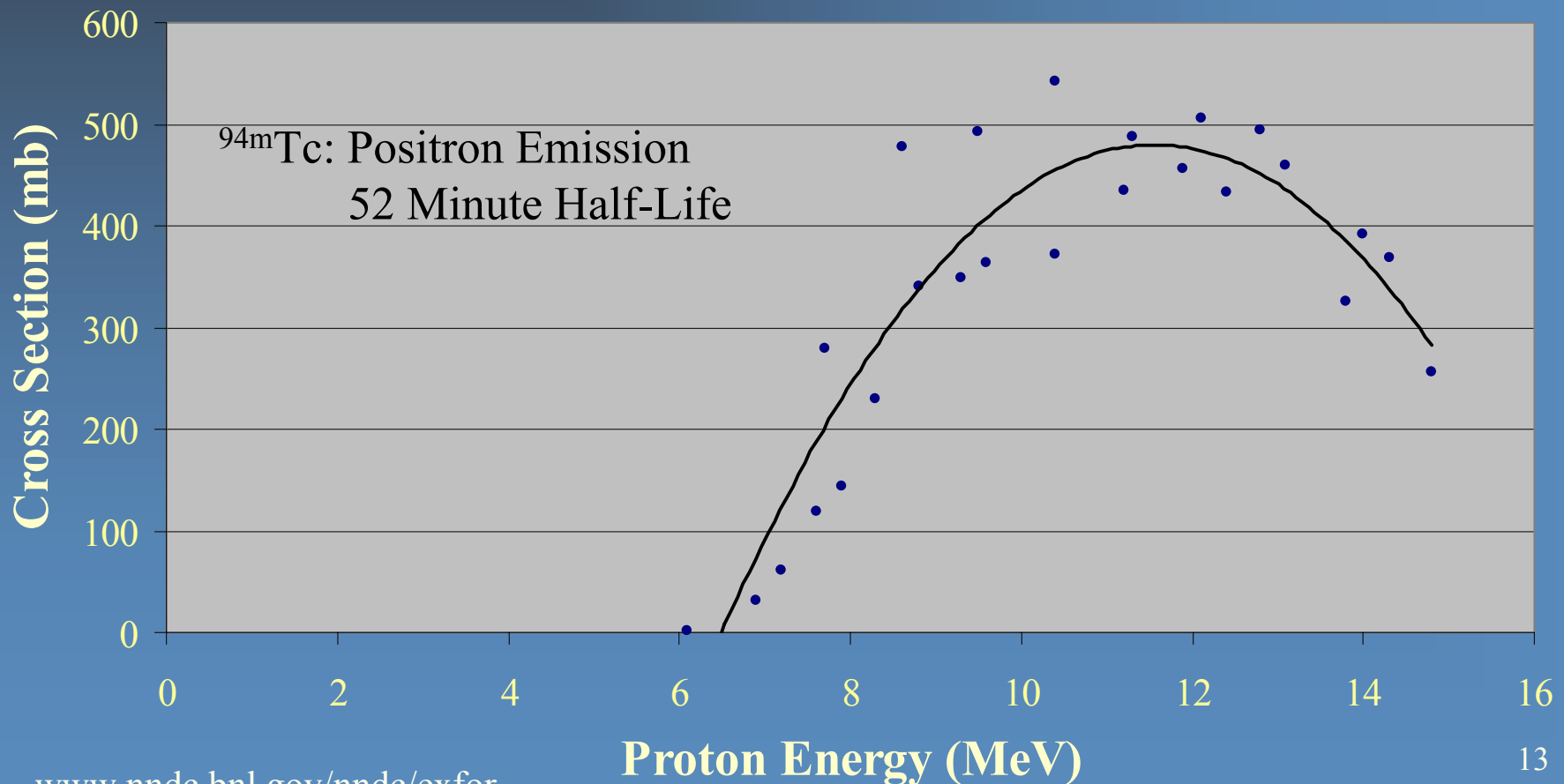
# Isotope Production

- Can a solid cathode be used to produce isotopes?
- Reactions occur in the outer layer of the target, protons created isotropically
- Protons activate the target material below the surface
- Initial studies concentrated on  $^{94}\text{Mo}(p,n)^{94\text{m}}\text{Tc}$  reaction

# $^{94}\text{Mo}$ Has A Significant Cross-Section For 14.7 MeV Protons



## $^{94}\text{Mo}(p,n)^{94\text{m}}\text{Tc}$ Cross Section



# Molybdenum Irradiation Experiment



- Both deuterium and helium-3 were run in the chamber
- Voltage was increased from 40 to 110 kV, keeping current constant at 30 mA
- Voltage was held at 110 kV for 15 minutes
- On average, about  $5 \times 10^6$  p/s were created at the cathode surface for 20 minutes
- Then, chamber was vented, target was removed and counted (NaI detector)

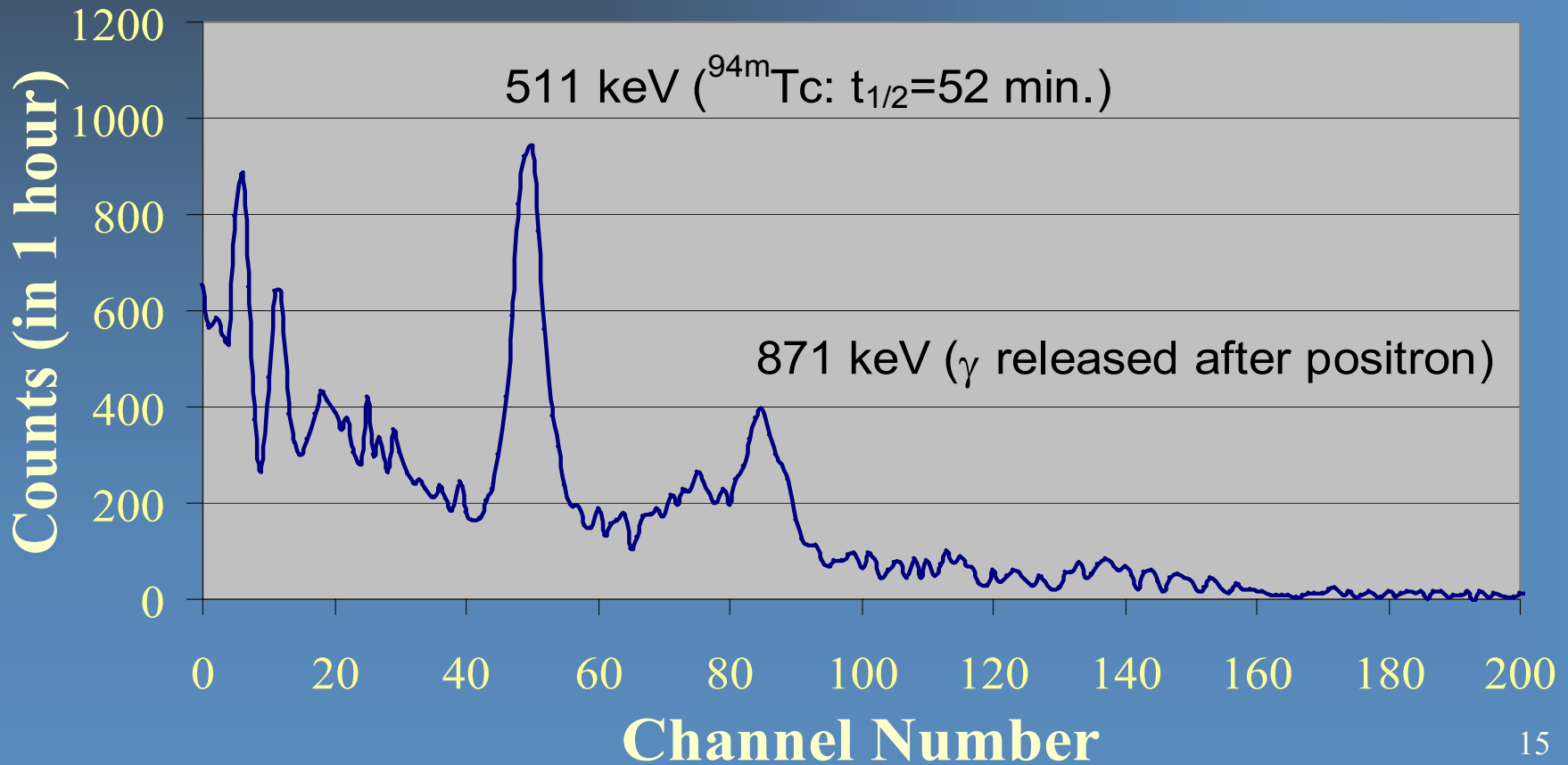
# About 1 nCi of $^{94m}\text{Tc}$ Was Created



Run 684  
9-16-02

## Moly Target Activation Spectrum (Background Subtracted)

40 min  
after run



# Summary

- Retention of  $^3\text{He}^+$  seems to be higher than  $\text{D}^+$  in W, Ti, Mo
- Metals with low hydrogen diffusivities seem to hold more implanted ions (W>Mo>Ti)
- Embedded reactions can be used to produce isotopes in an IEC beam-target setup