



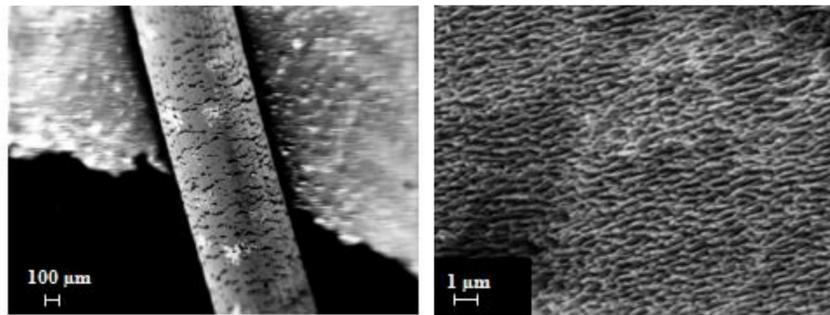
# Helium Ion Damage to IEC Cathode Materials Inspiring a Dual-Beam Irradiation Experiment



**M.J. Jasica, G.L. Kulcinski, J.F. Santarius, L. Garrison, S.J. Zenobia, R.F. Radel**  
**Fusion Technology Institute, University of Wisconsin-Madison**

## Background

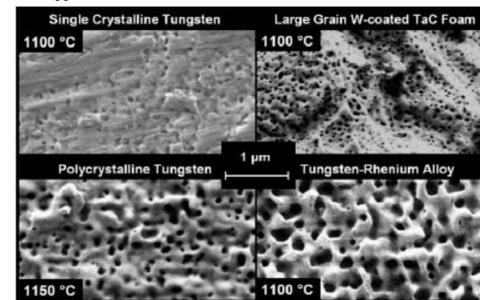
- Helium ions are known to cause extensive microstructural surface modifications to metal cathode grids. These ions can be a fusion product (D-D, D-T fusion) or a fuel (D-<sup>3</sup>He).
- Damage to IEC cathodes by He<sup>+</sup> at high temperature (>800 °C) can decrease device performance by early plasma breakdown.



Images taken from G.R. Piefer, PhD Thesis University of Wisconsin, Madison (2006)

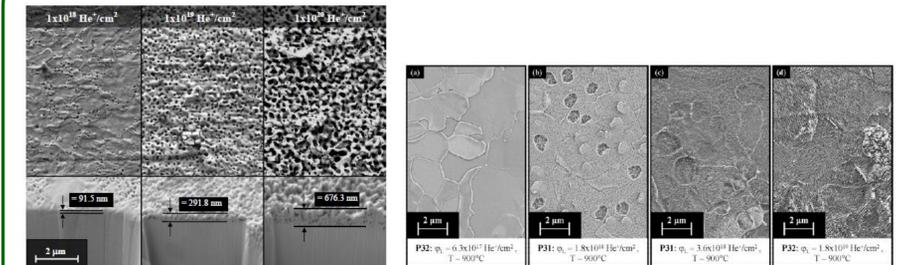
## Materials Study

- Materials irradiated in HOMER include:
  - Polycrystalline tungsten (PCW),
  - Single-crystalline tungsten (SCW),
  - Tungsten-25% rhenium alloy (W-25%Re),
  - Tungsten-coated tantalum carbide foam (TaC)

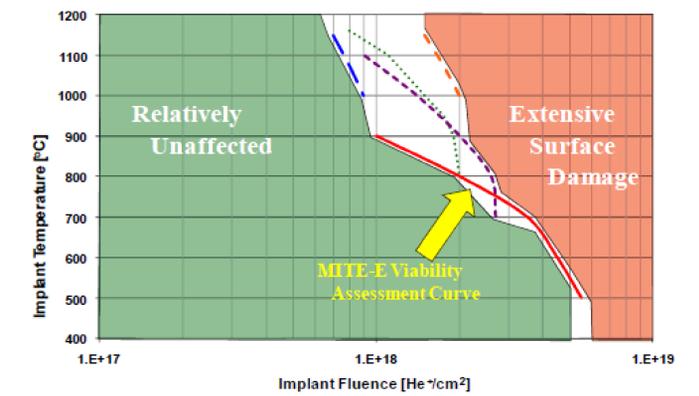


- Damage characterized by pore growth and pore density.
- SCW is most resistant, but not a realistic cathode material.
- W-25%Re is more susceptible than pure W, but is preferable as a cathode material due to superior ductility.

## Helium Fluence and Temperature



(left): Fluence scan of PCW irradiated in HOMER at 30 keV, 1150 °C  
 (right): Fluence scan of PCW irradiated in MITE-E at 30 keV, 900 °C



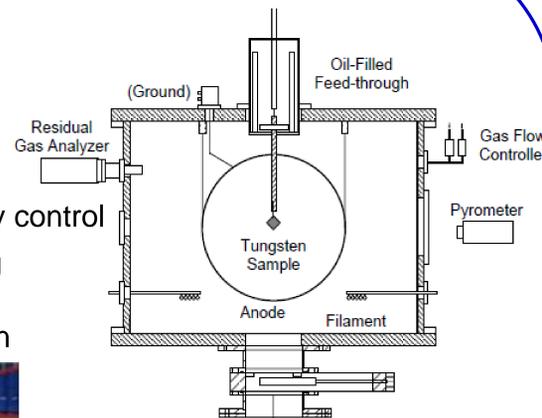
Onset of helium damage observed in MITE-E by He<sup>+</sup> fluence and temperature

- Operation in HOMER at 30 keV, 7 mA yields T~1150 °C
- 1E19 He<sup>+</sup>/m<sup>2</sup> corresponds to 30 min of HOMER runtime at cathode conditions of 30 keV, 7 mA using helium fuel at 0.5 mTorr.
- Operation of D-D plasma unlikely to cause significant helium damage in IEC devices. Regular IEC operation with helium fuel will incur surface damage.

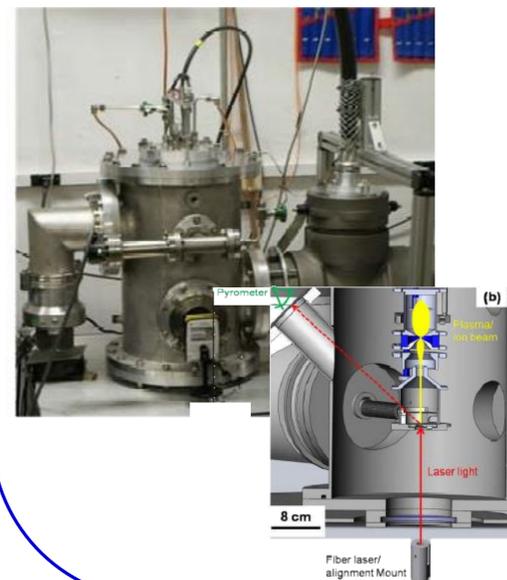
## Irradiation Facilities

### HOMER

- Actual IEC plasma species exposure
- Isotropic ion flux
- Limited temperature, energy control
- Must back out fluence using measured ion currents and secondary electron emission



### MITE-E



- Helium ion exposure only
- Beam incident to sample normal
- High degree of ion fluence control using fiber optic signal from sample
- Controlled temperature with Nd:YAG laser, allowing independent control of ion energy and sample temperature

## Mass Loss

- Mass losses of samples in HOMER and MITE-E were substantially higher than predicted by sputtering alone.

Sample data from HOMER at 30 keV and 1150 °C:

Fluence (He <sup>+</sup> /cm <sup>2</sup> )	Expected Sputtering Loss (mg)	Actual Loss (mg)	Thickness Loss (μm)
1.00E+20	2.1	10.2	2.6
1.00E+19	0.2	4.2	1.1

- Additional mass loss may be from the erosion of entire microstructure features (blisters, needles, etc). These feature erosions may impact local electric fields, leading to cathode performance degradation.

## What's Next: Dual-Beam Irradiation

- Present UW-IEC materials investigative capabilities only allow either *in-situ* plasma irradiation with limited control or are limited to helium-only single-beam irradiation.
- I propose modifying UW's current Six Ion Gun Fusion Experiment (pictured right) to allow the simultaneous dual-beam irradiation of a cathode sample using infrastructure based on MITE-E's design.
- This experiment will retain the independent sample temperature and ion energy control seen in MITE-E. Simultaneous irradiation with both deuterium and helium ions will simulate the damage to a cathode caused by the presences of both these species as expected in D-D, D-T, and D-<sup>3</sup>He fusion.

