

13th US-Japan Workshop on IEC Fusion
7-9 Dec, 2011
Sydney, Australia

Overview of Current and Past Research in TITech

Eiki Hotta,

*Kei Takakura, Ngamdee Wantapon, Kunihiko Tomiyasu,
Kunihito Yamauchi, and Masato Watanabe*

Suzukakedai Campus
Tokyo Institute of Technology

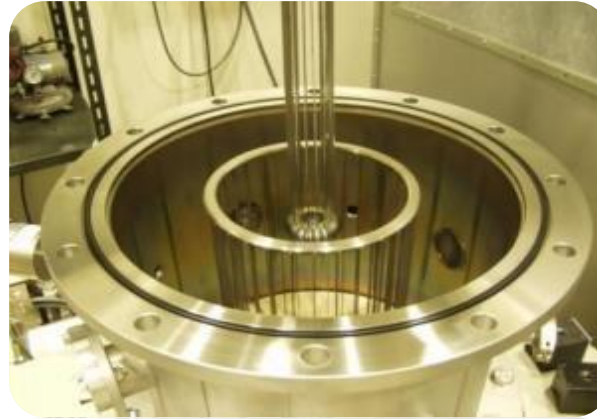
- **Fundamental research**
 - Discharge characteristics, NPR, etc.
- **Application intended**
 - Manufacture of PET drug ($D\text{-}^3\text{He}$)
 - Explosive and illicit material detection
 - High quality semiconductor production
- **Device type**
 - Spherical, Cylindrical, Coaxial double cylindrical
 - Operation: DC, Pulsed
 - Magnetic-assist (Cusp or uniform magnetic field)

IEC Devices in TITech

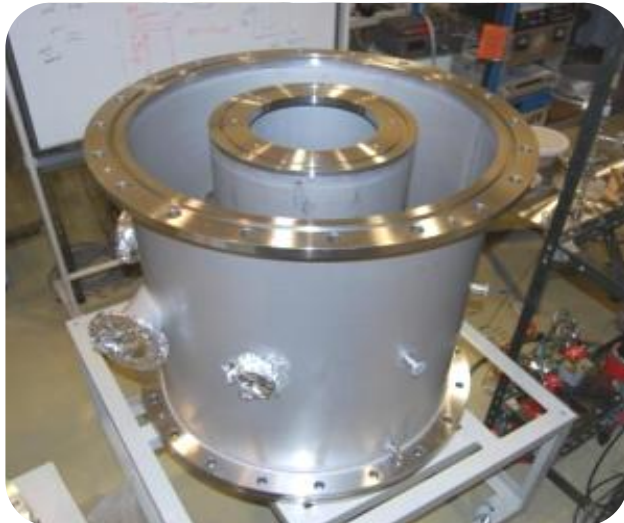
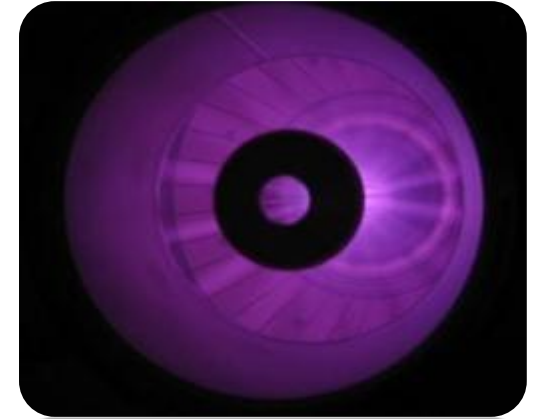
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Spherical IEC



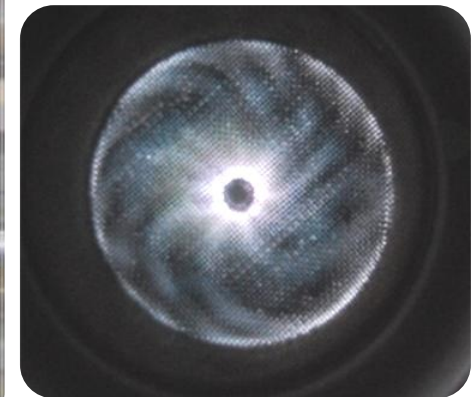
Cylindrical IEC



Coaxial double cylindrical IEC

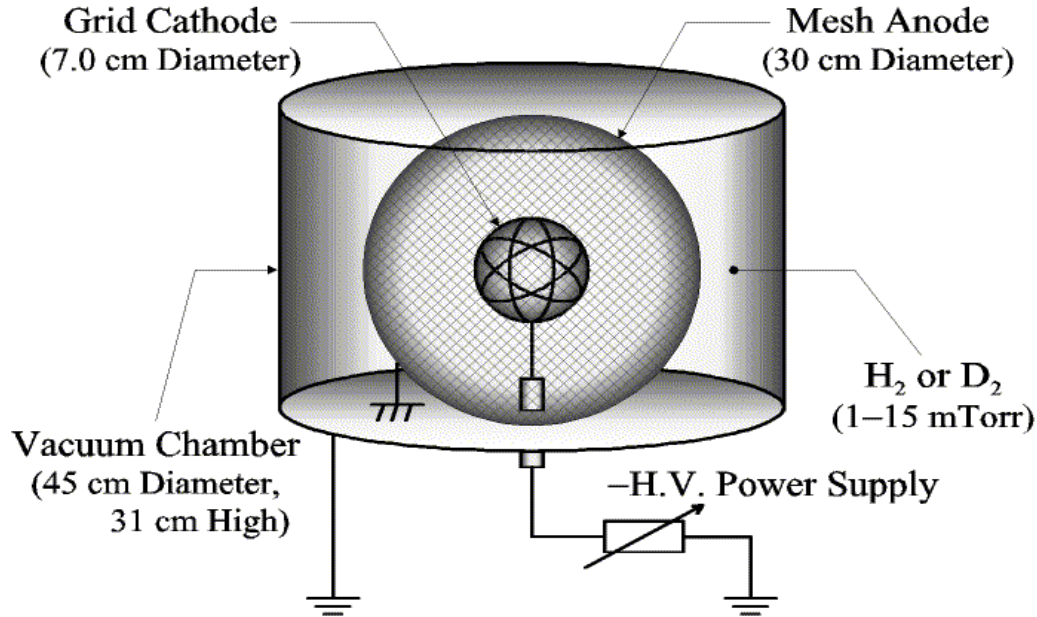


Magnetic-assisted IEC

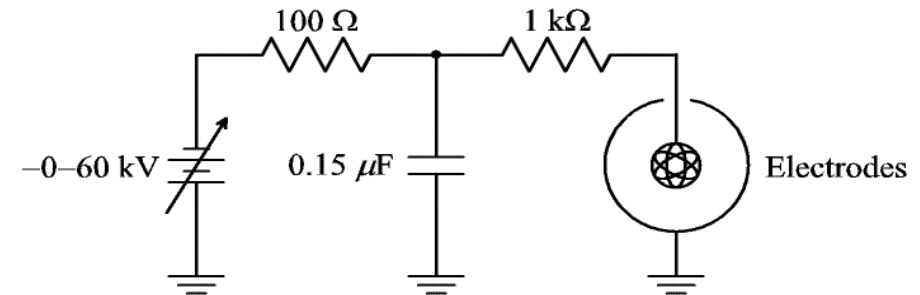


- **Started in 1997 with a spherical device**
 - **Objectives: Fundamental Characteristics**
 - **Electrical discharge: Breakdown voltage**
 - **Space potential distribution**
 - **Spectroscopic measurement**
 - **NPR**

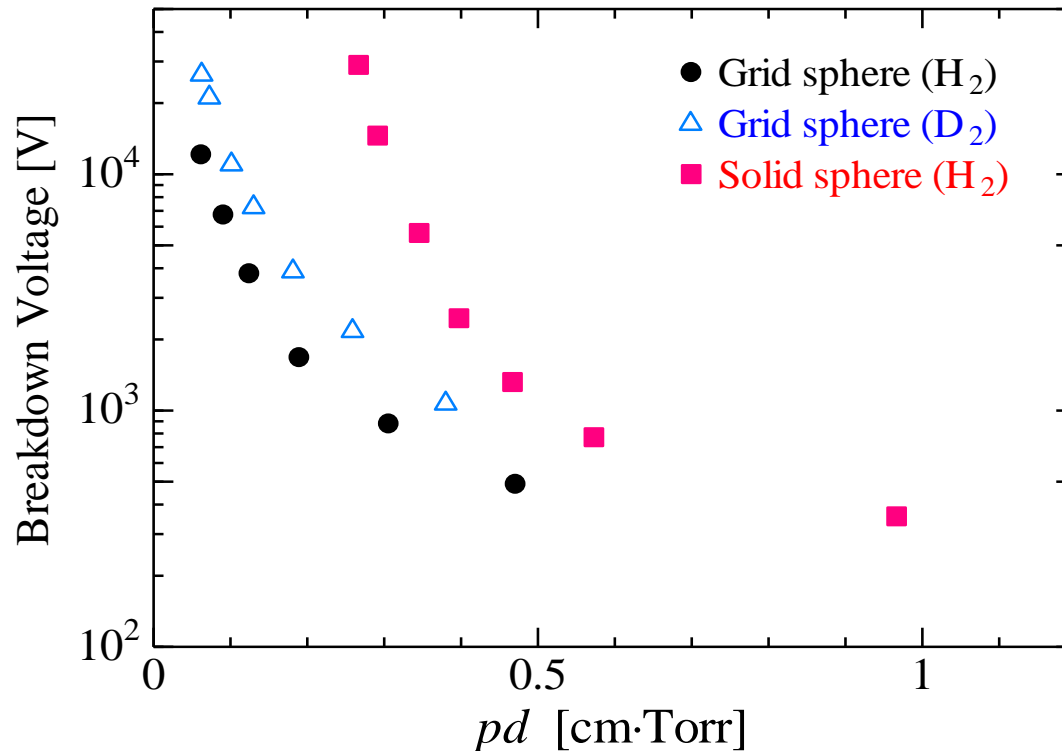
Spherical IEC Device



Cathode: ϕ 1.2-mm Stainless Steel Wire
Anode: 0.5 mm-pitch Stainless Steel Mesh



Breakdown Voltage



p : Background Pressure
 d : Gap Length between Electrodes

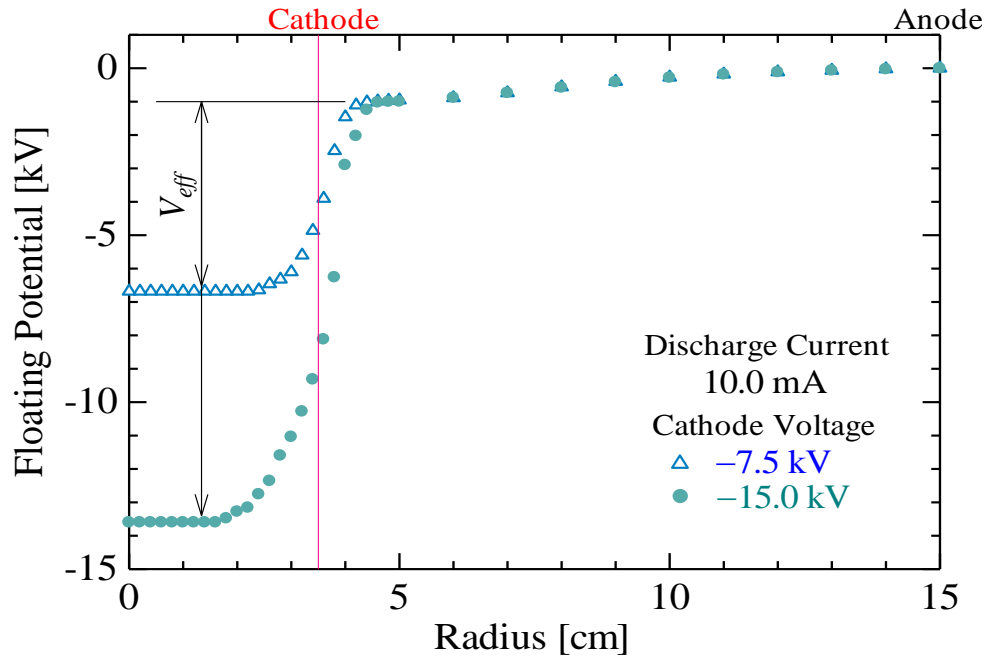
■ Breakdown voltage in D₂ is twice that in H₂

➡ Back and forth motion of ions affects the ionization

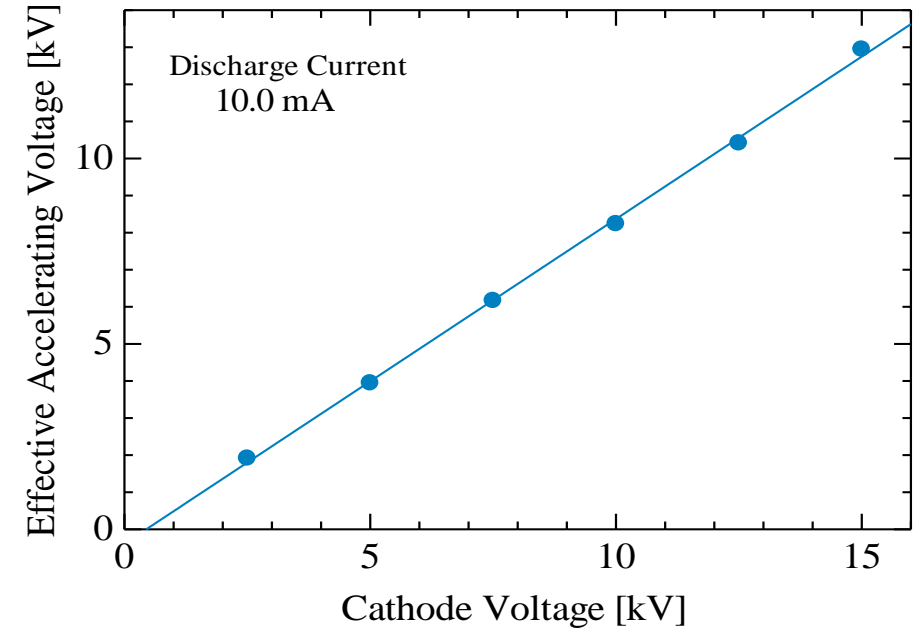
Ratio of kinetic energies: $\frac{m_D v_D^2}{m_H v_H^2} = \frac{V_D}{V_H}$

Since $\frac{m_D}{m_H} = 2$, $\frac{V_D}{V_H} = 2$ means $v_D = v_H$ is required to initiate breakdown

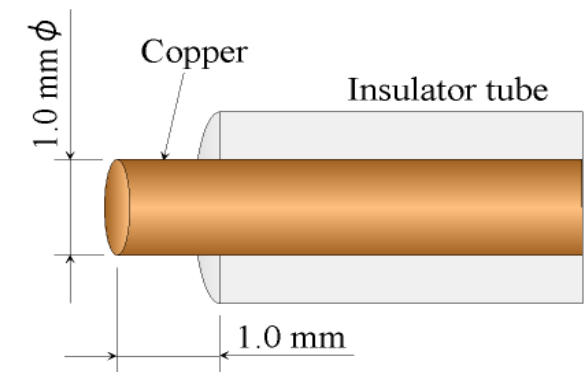
Floating Potential Distribution



V_{eff} : Effective voltage

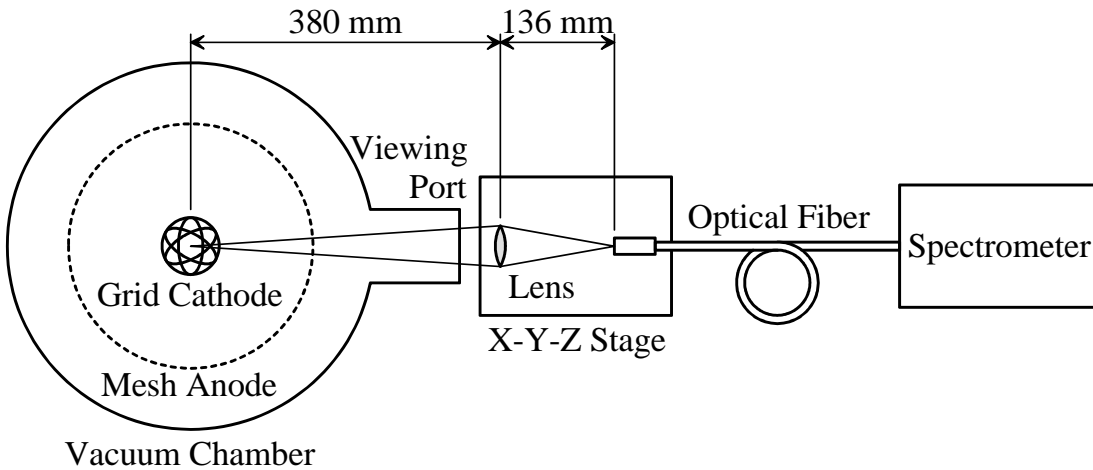


- Virtual anode at the center is not observed.
Charge neutralization by electrons
- Effective accelerating voltage is about 0.8 of applied voltage at the center



Probe structure

Spectroscopic Measurement



Optical System

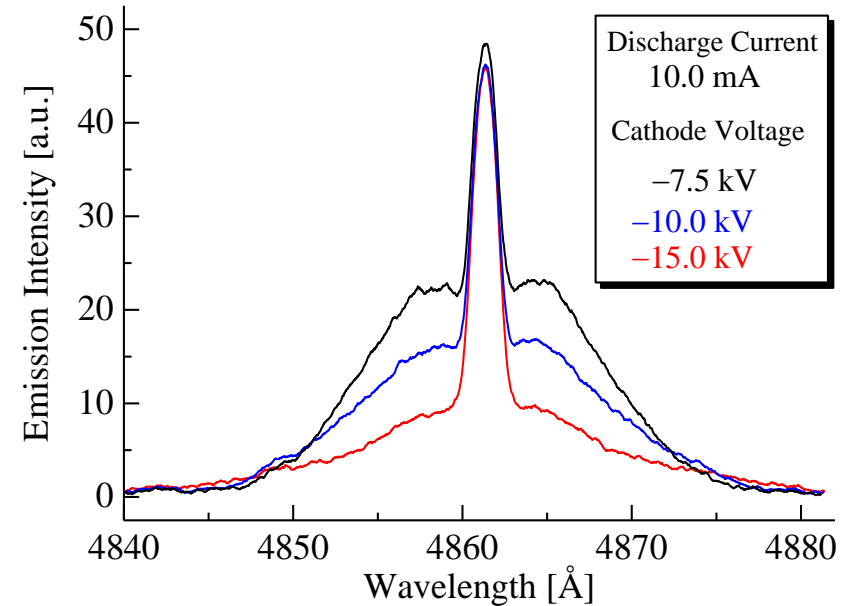
Resolution along optical axis : 6 cm

CORE PLASMA

Stark broadening $\Rightarrow n_e \sim 5 \times 10^{20} \text{ m}^{-3}$ (1.6-1.8 times the background neutral density)

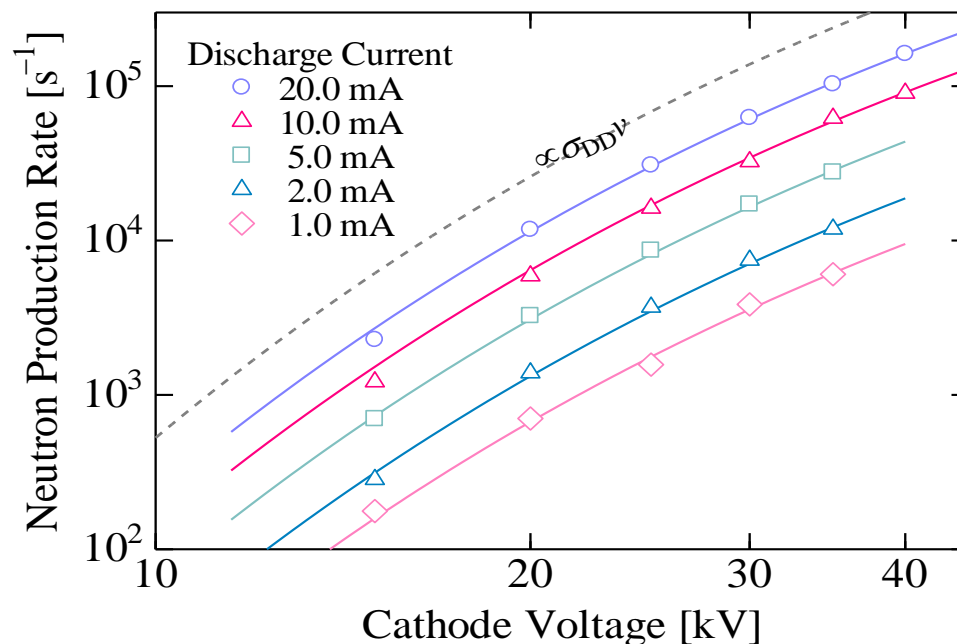
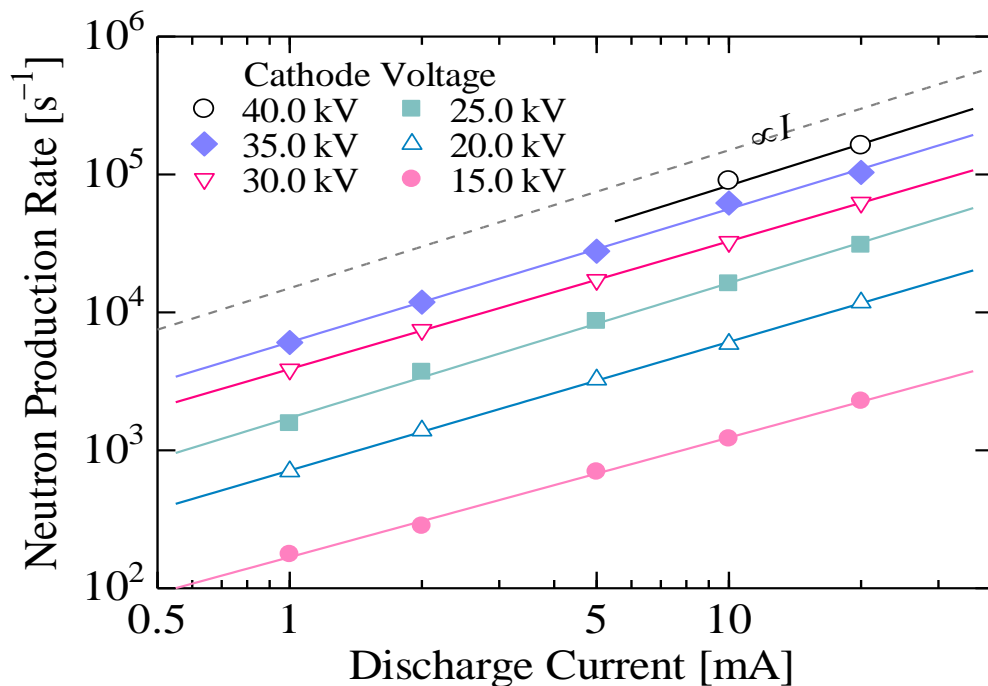
NEUTRAL (ION) BEAM

Max. Doppler shift $\Rightarrow V_{\text{imax}} \sim 12 \text{ keV}$ at applied voltage of 15 kV



Measured H_β Line Spectrum

Neutron Production Rate

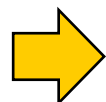


Neutron Production Rate

\propto Discharge Current

Neutron Production Rate

\propto Fusion Reactivity $\sigma_{DD\nu}$
of Beam-Background Reaction

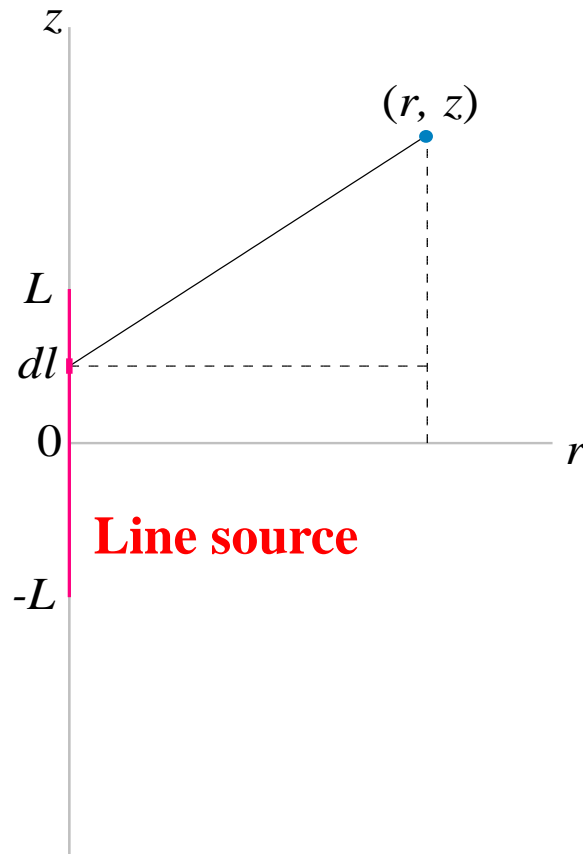


Beam-background reaction is dominant

Cylindrical IEC Device

- Objectives: Improvement of performance
 - Increase the neutron flux near the device

Neutron Flux



$$\begin{aligned}\phi &= \int_{-L}^L \frac{N/2L}{4\pi \{r^2 + (z-l)^2\}} dl \\ &= \frac{N}{4\pi L^2} \frac{L}{2r} \left(\tan^{-1} \frac{z+L}{r} - \tan^{-1} \frac{z-L}{r} \right)\end{aligned}$$

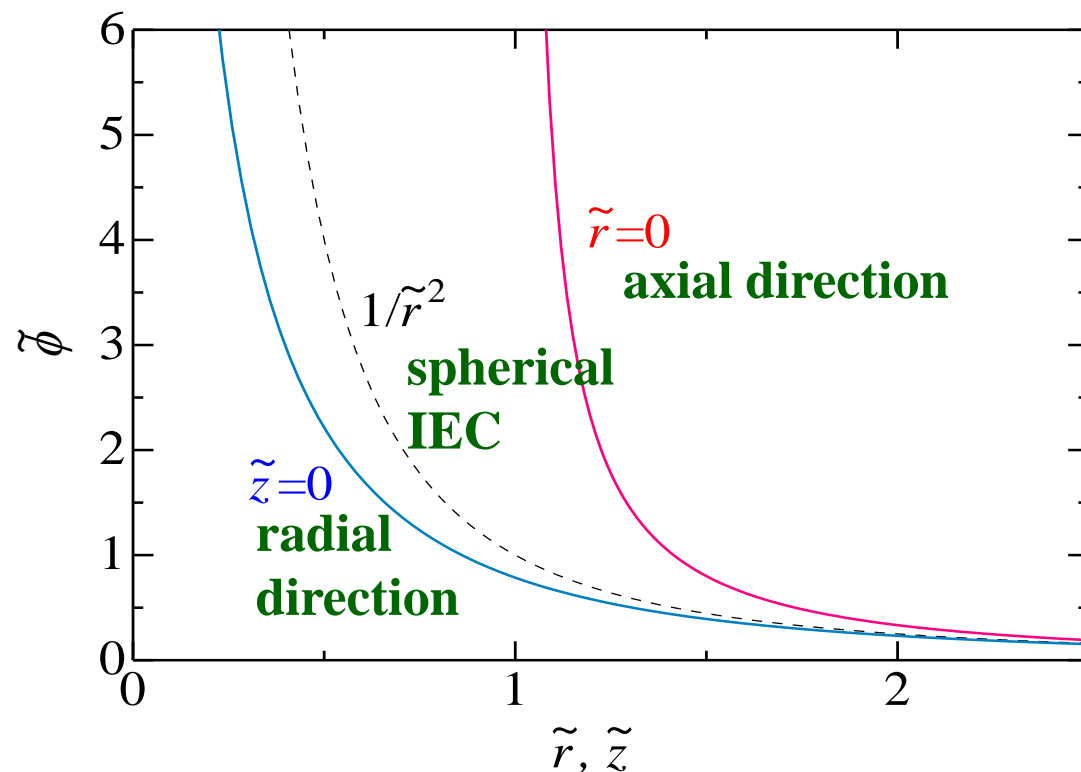
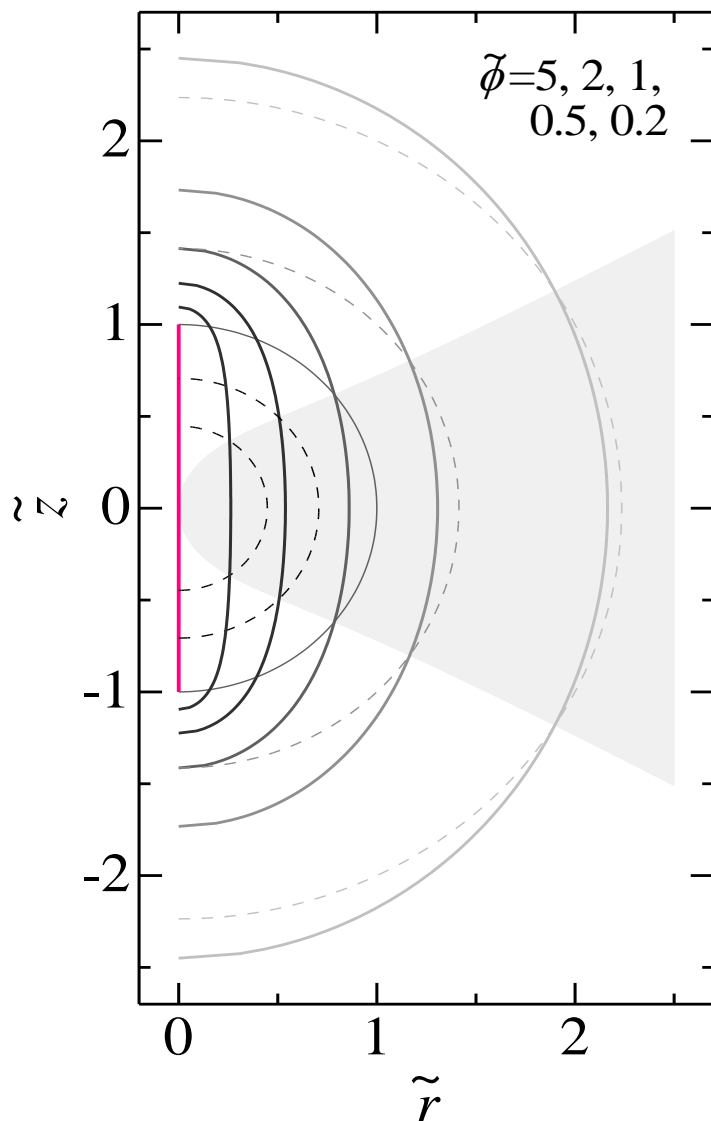
Normalization

$$\tilde{r} = \frac{r}{L}$$

$$\tilde{z} = \frac{z}{L}$$

$$\tilde{\phi} = \frac{\phi}{N/4\pi L^2}$$

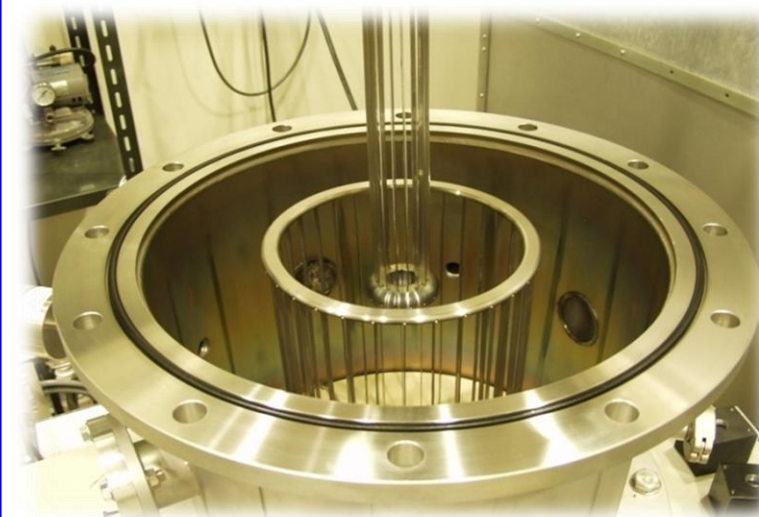
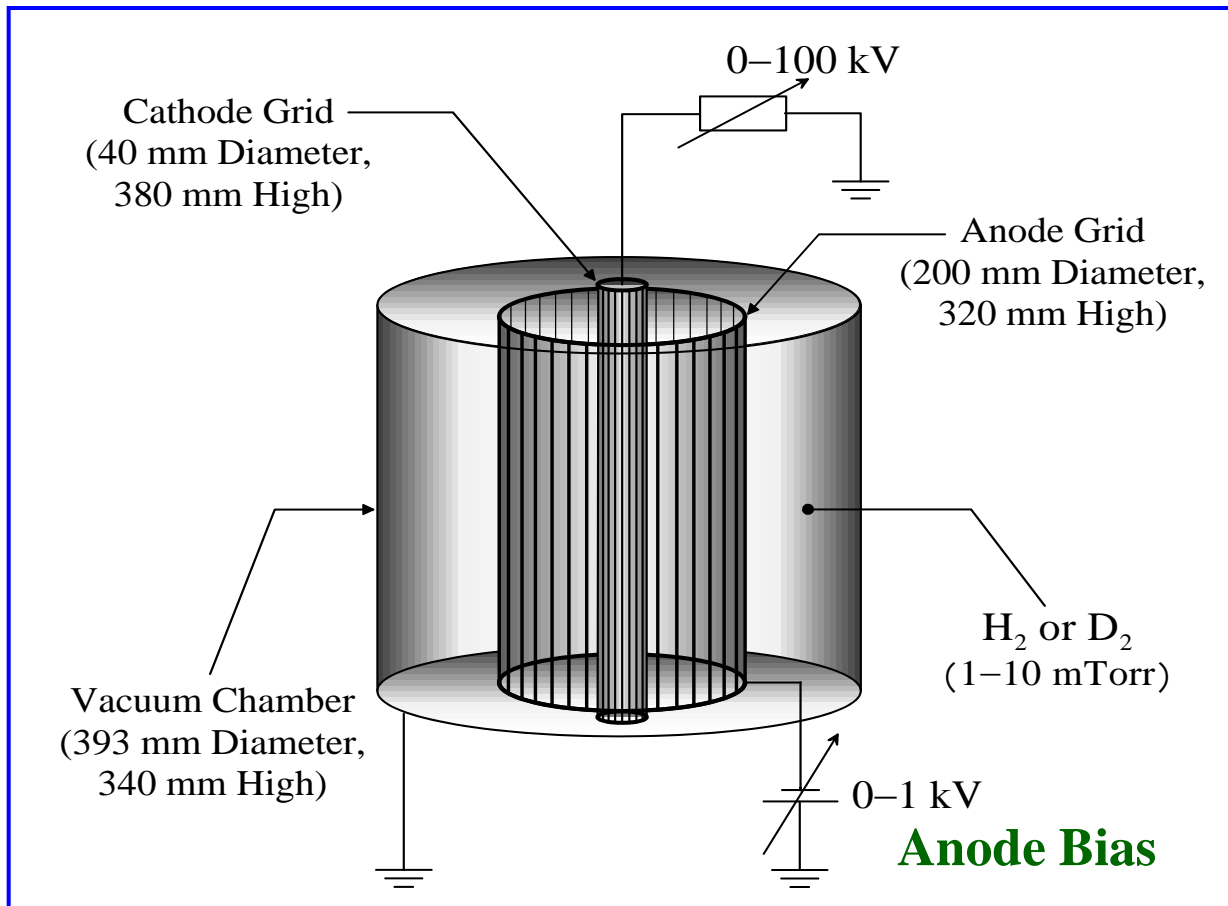
Neutron Flux Distribution



Strong flux in axial direction
Gradual decrease in radial direction

Schematic of Cylindrical IEC Device

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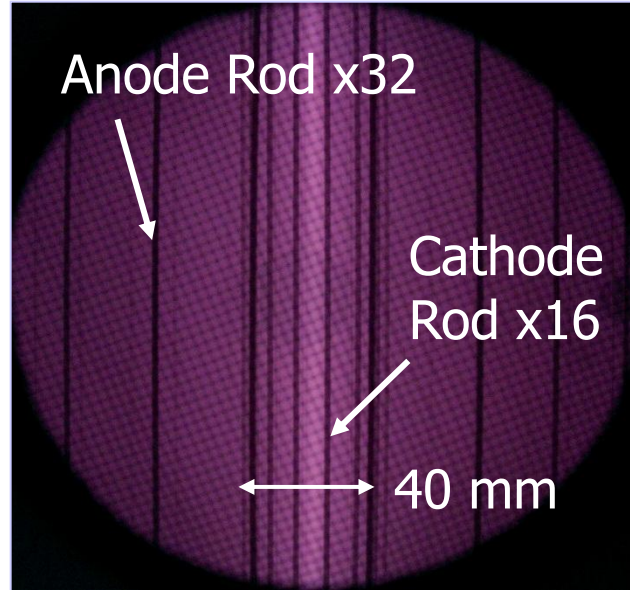


Grid electrodes

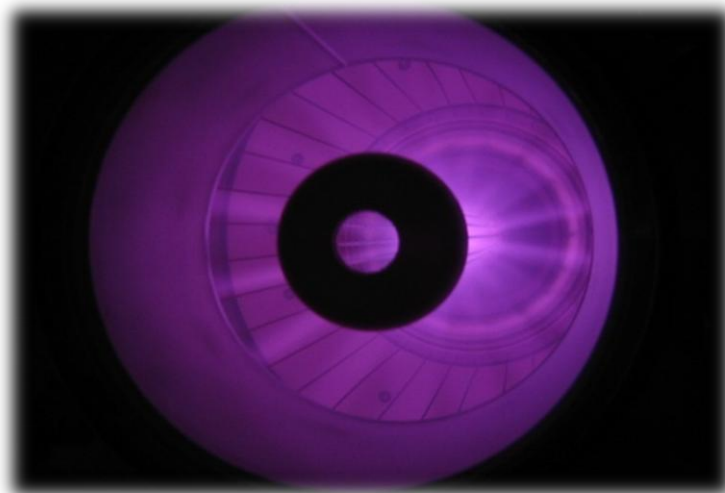
Cathode: ϕ 1.6-mm Stainless Steel Rod x16
Anode: ϕ 1.2-mm Stainless Steel Rod x32

Cylindrical IEC Device

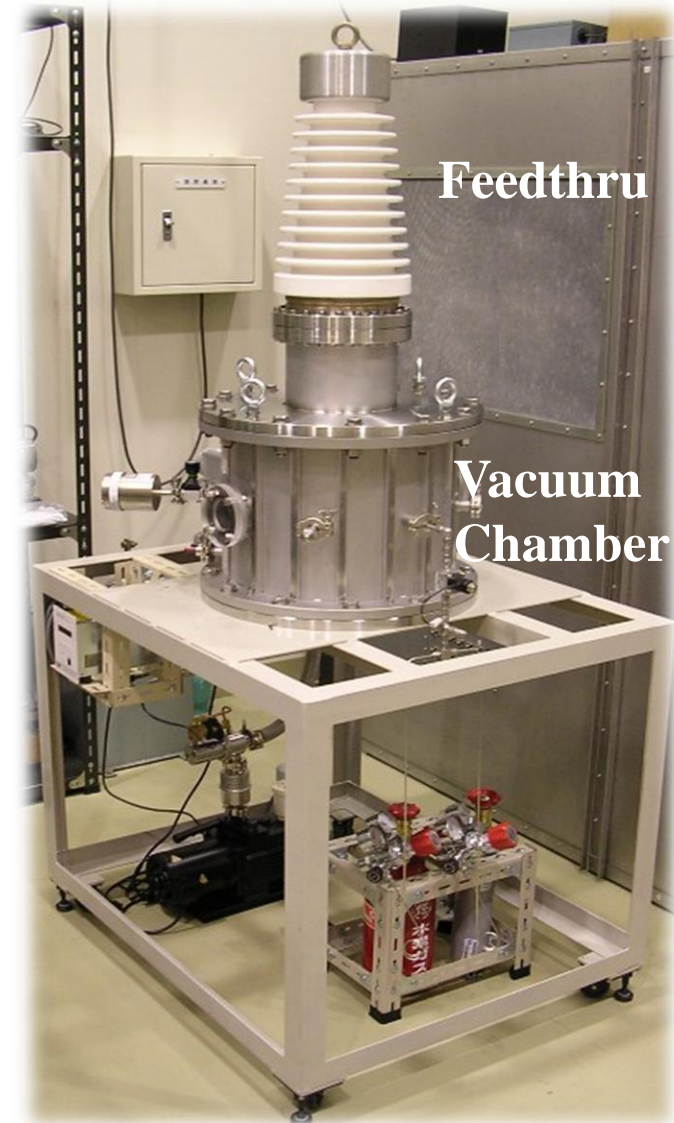
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Side view of discharge



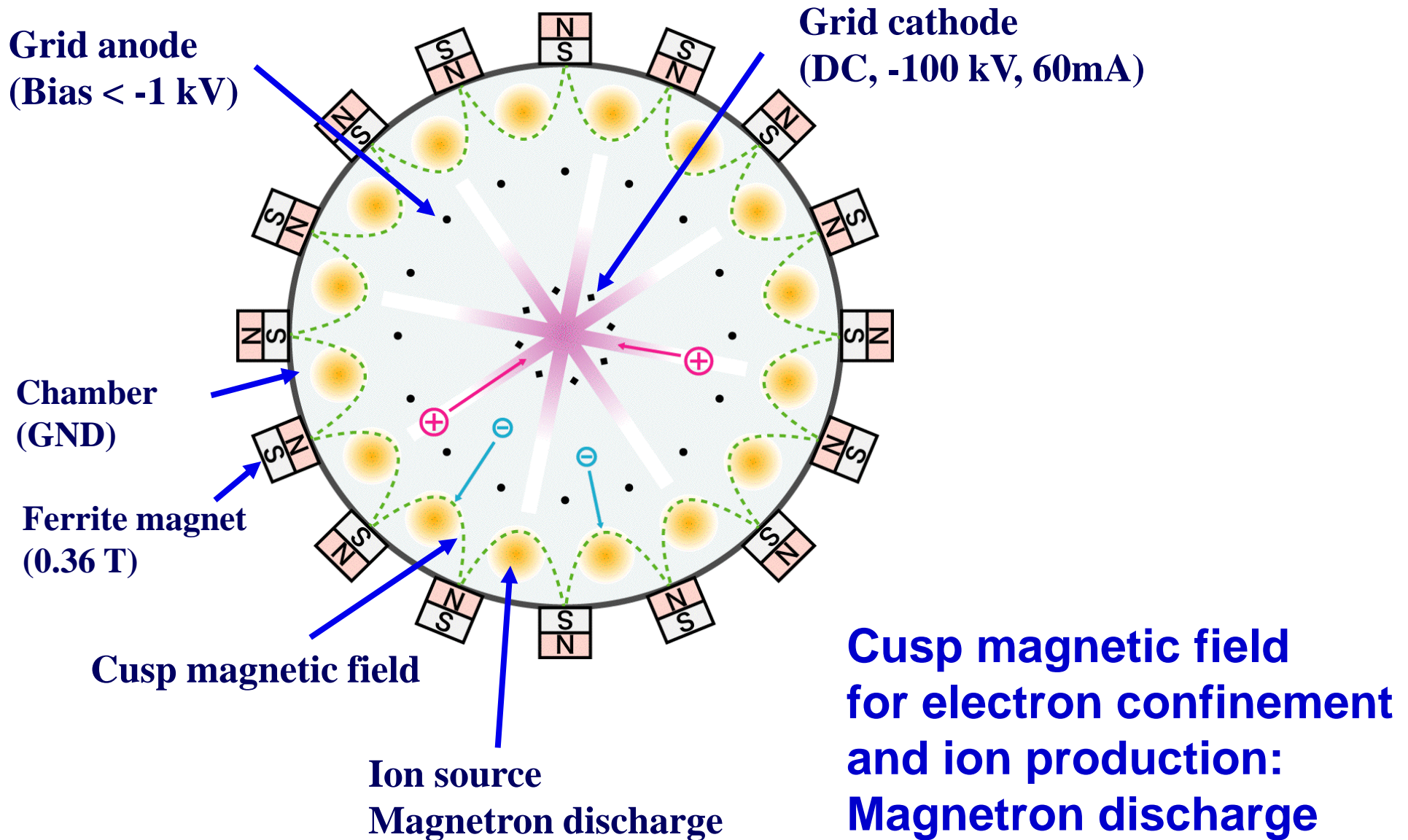
Bottom view of discharge



Whole system

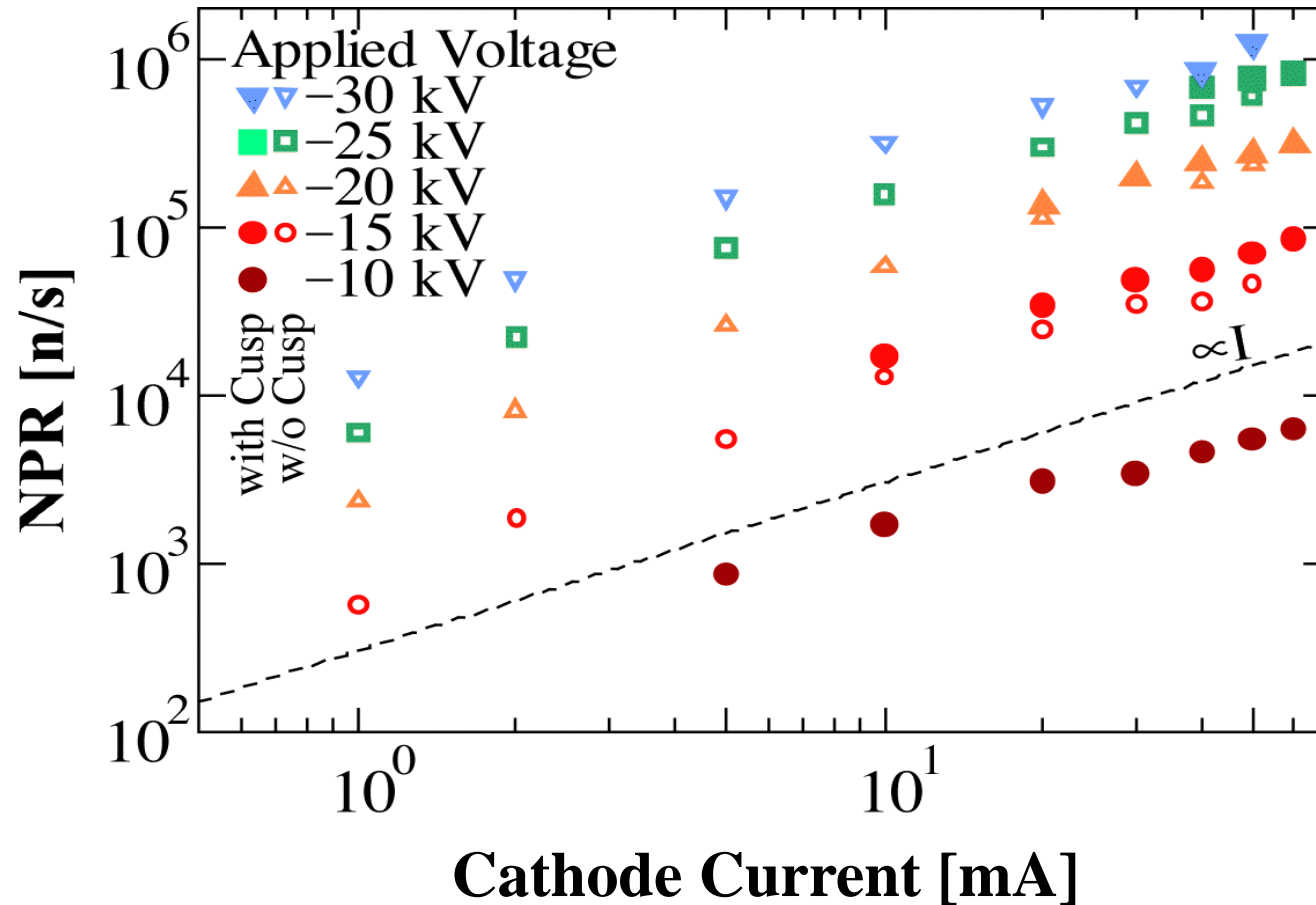
Magnetic Cusp Field + Anode Bias

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Effect of cusp magnetic field on NPR

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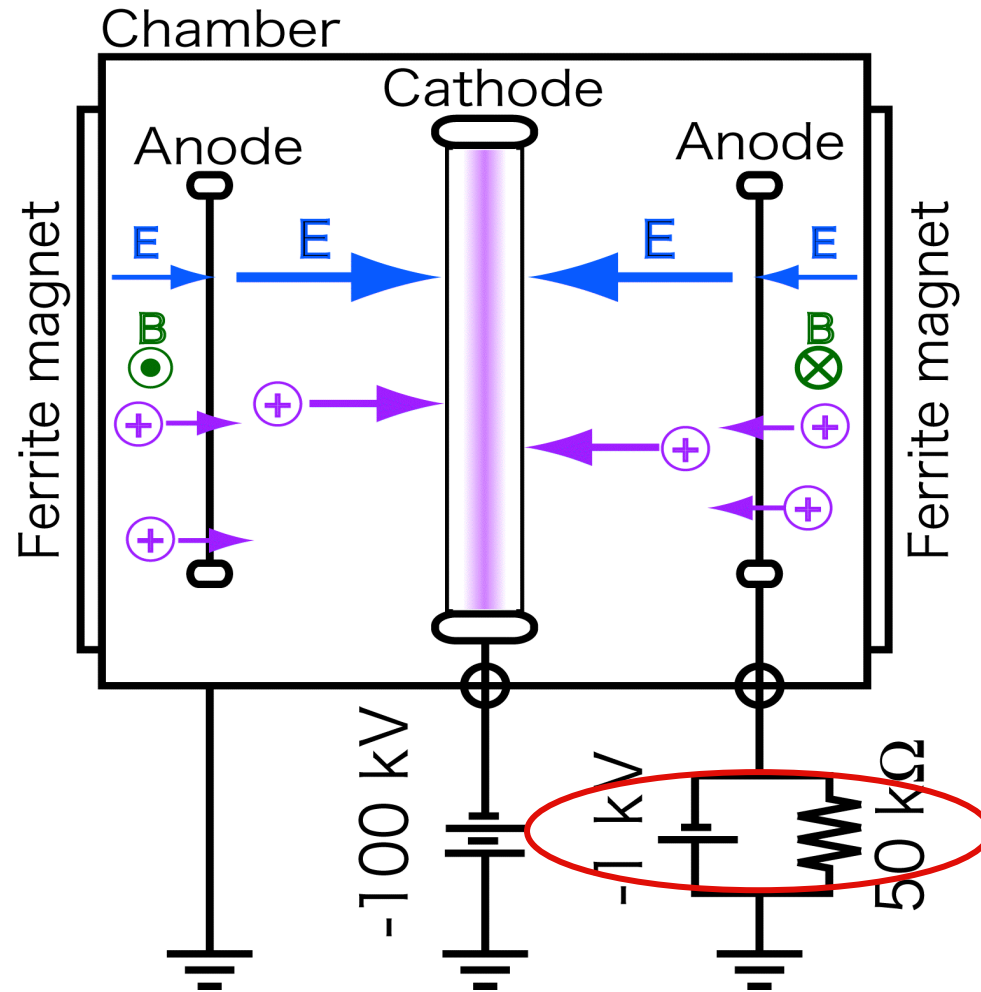
Max. NPR
 1.1×10^6 n/s
(30 kV, 50 mA)

**With cusp
magnetic field**



~1.5 times higher NPR,
although $\text{NPR} \propto I$ does not change

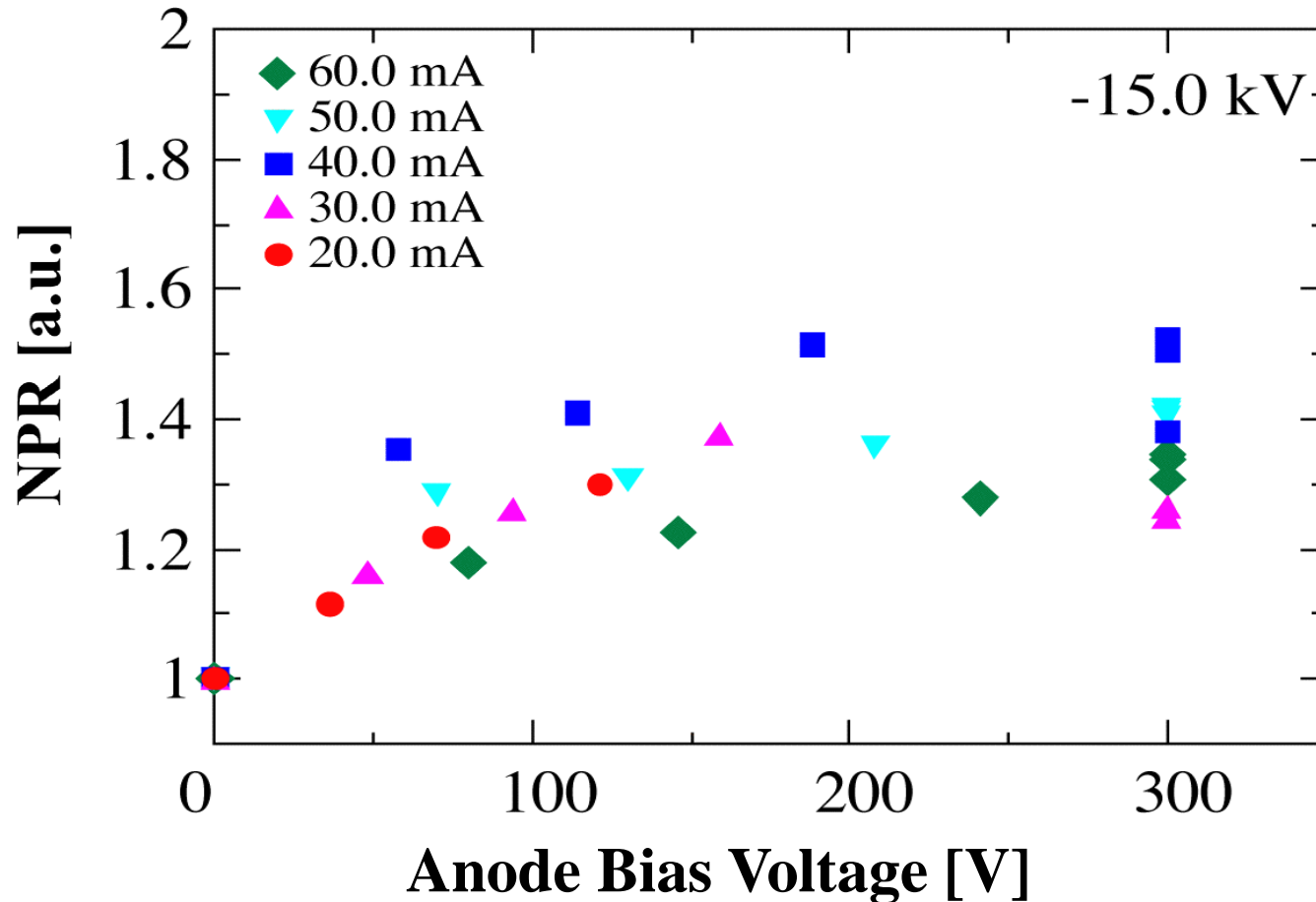
Anode Bias



**Biased with anode resistor
and DC power supply**

**...ions extracted by bias voltage
towards the center effectively**

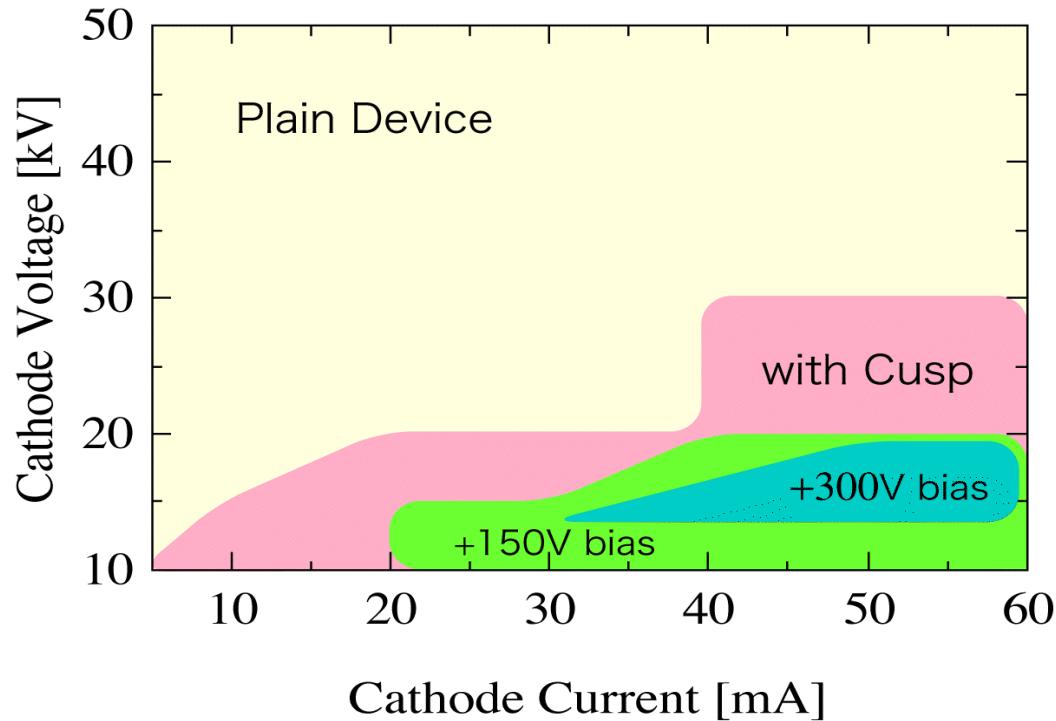
Effect of Bias Voltage on NPR



NPR increases with the bias voltage, then saturates.

➡ Number of generated ions is limited.

Region of Stable DC Discharge



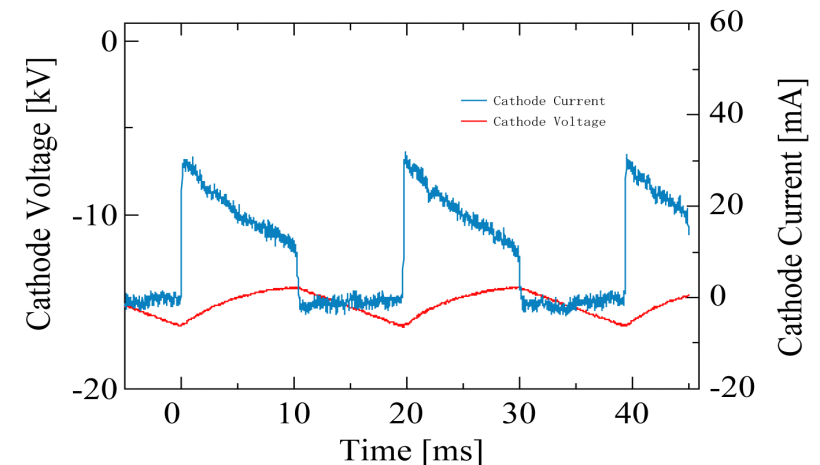
Region of stable discharge

Stable region shifts to higher current, lower voltage



High neutron yield is available in **PULSED** operation with an adequate power supply

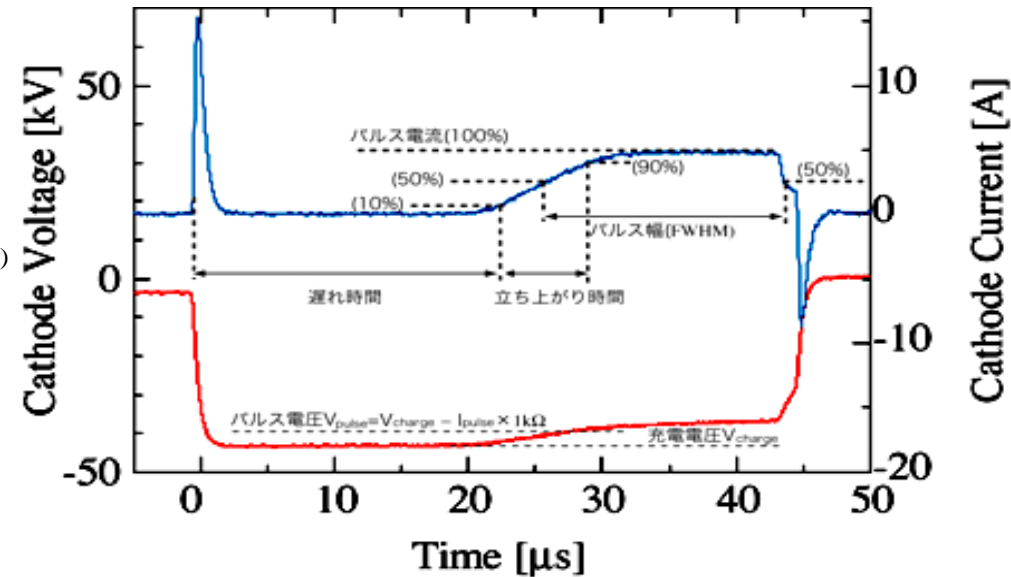
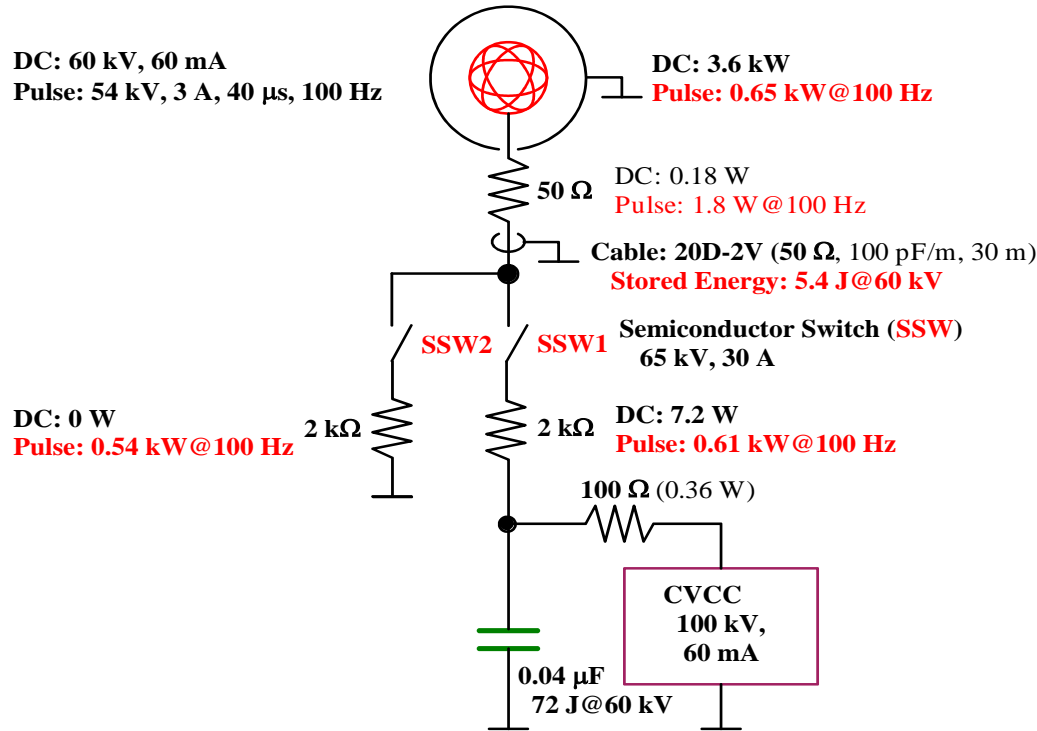
Periodic discharge occurs with cusp magnetic field



10 mA, 15 kV, no bias

Pulsed Operation of IECF Device

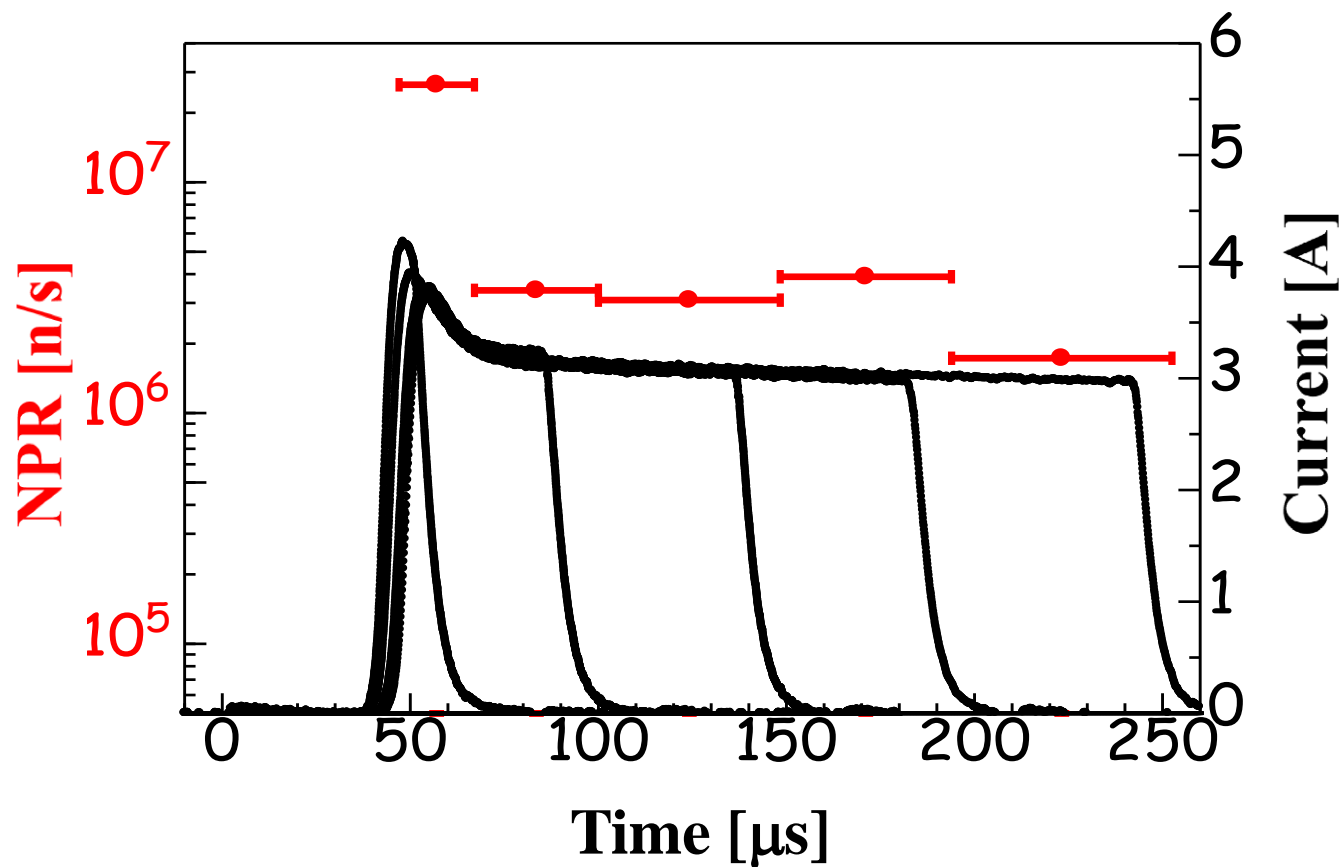
The pulsed power supply was developed for landmine detection system



Practical waveform of pulsed operation
(40 kV, bias 50 k Ω , 8.08 mTorr)

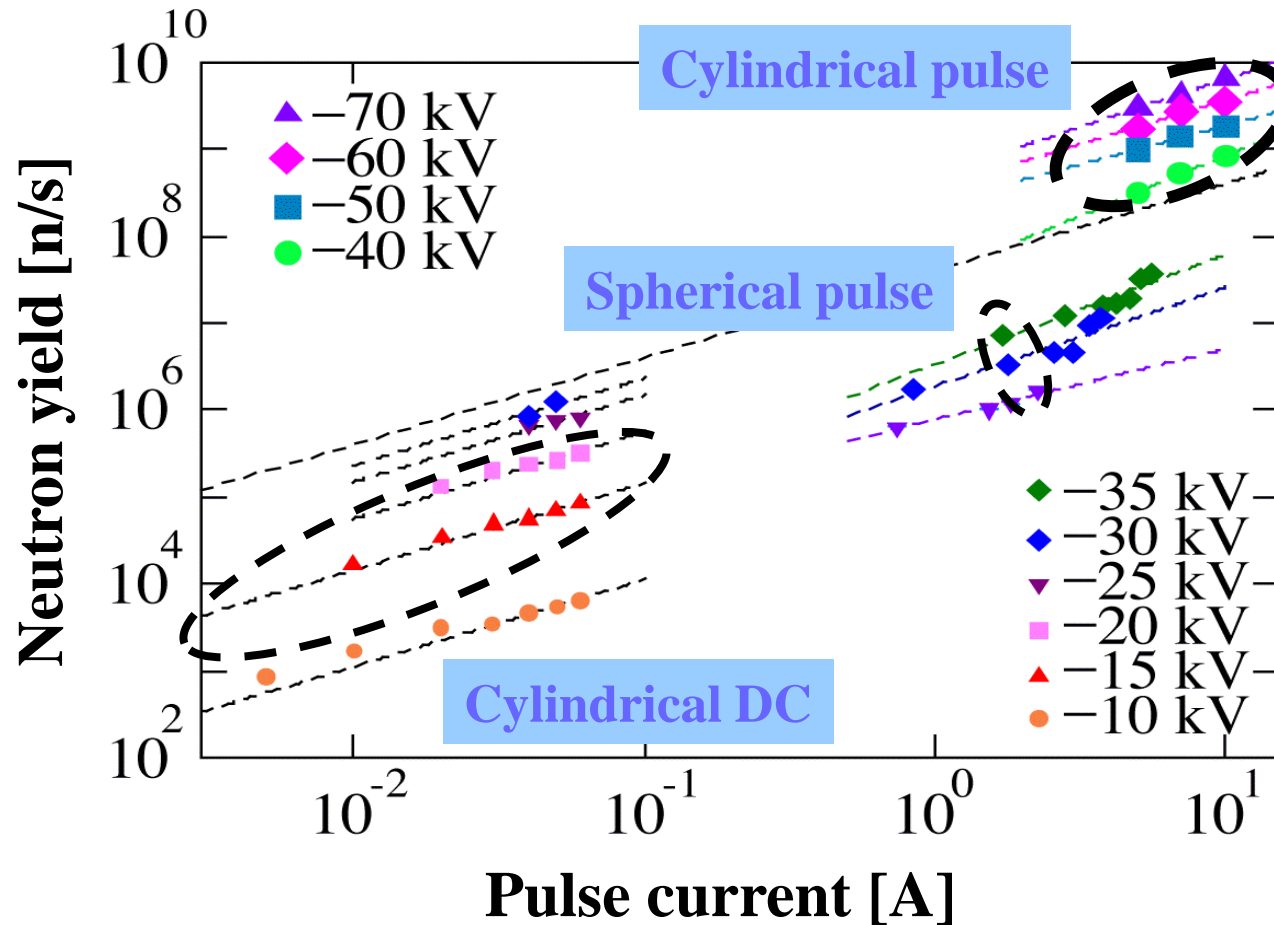
Electric circuit

NPR in pulsed operation



30 kV, spherical IEC device

NPR Dependence on I_{pulse}



Cylindrical device: NPR

6.8×10^9 n/s (at 70 kV, 10A, anode bias -1 kV in 2005)

7.4×10^9 n/s (at 80 kV, 15 A, 20 μ s)

Coaxial Double Cylindrical IEC Device

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- Objectives:
 - High quality semiconductor production by Neutron Transmutation Doping (NTD)
- Improvement of performance
 - Uniform irradiation area
 - Increase of NPR
 - Long operation time



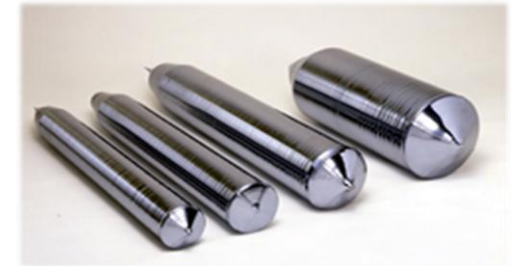
Neutron Transmutation Doping

<http://sangaku.jaea.go.jp/3-facility/02-field/index-16.html>

Neutron Transmutation Doping (NTD)

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<Principle of NTD>



Silicon ingot

(<http://www.sumcosi.com/products/index.html>)

Development of New IEC Neutron Source

Requirement

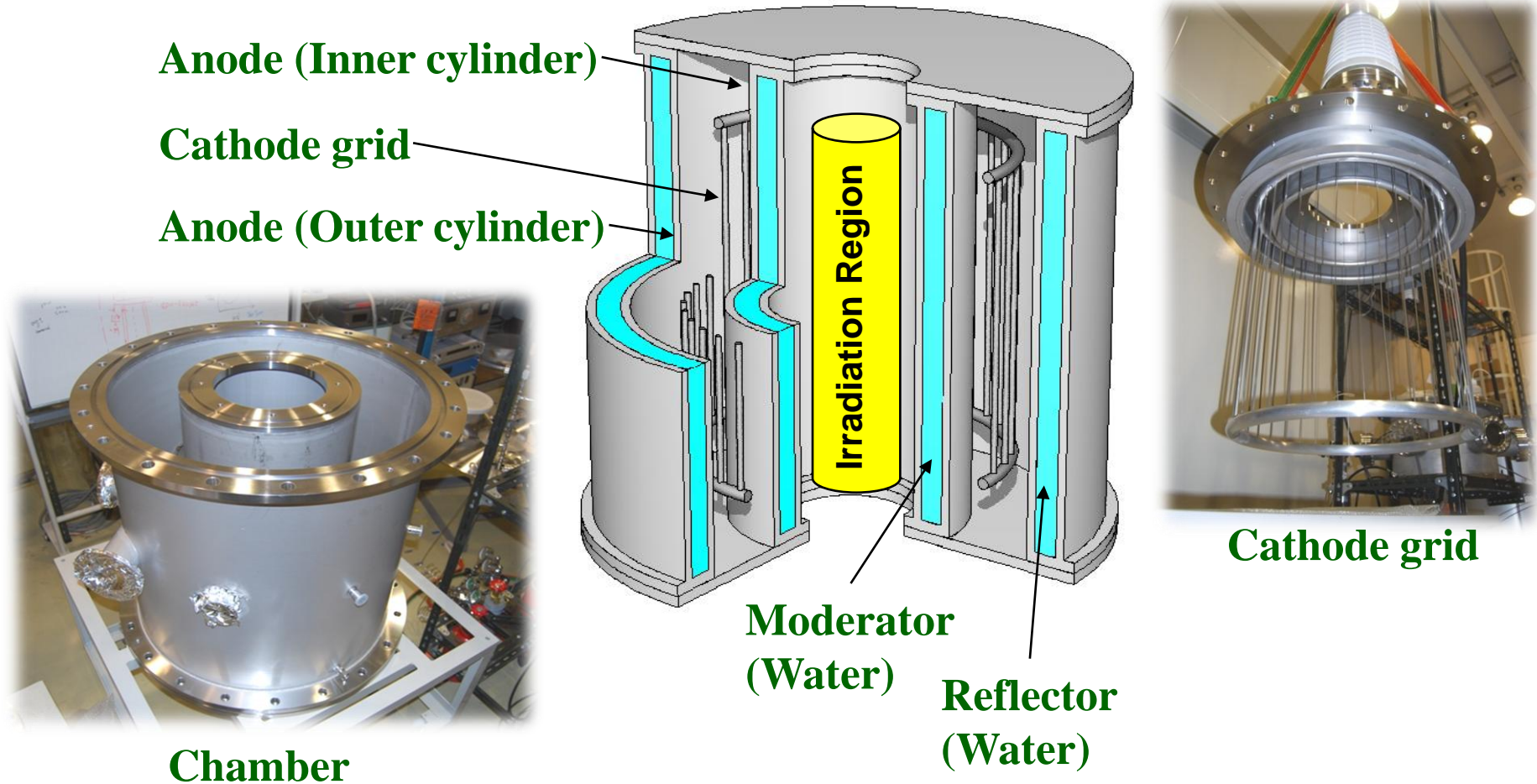
- Uniform irradiation
- Increase of NPR
- Stable long time operation



Coaxial double cylindrical device

Coaxial Double Cylindrical IEC

- Uniform neutron irradiation aiming at NTD : $^{30}\text{Si} (n, \beta) ^{31}\text{P}$



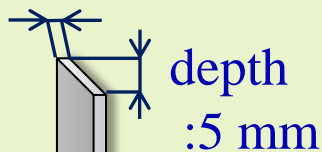
Measurement of NPR, Uniformity of Irradiation

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Polyethylen (PE) block
(Moderator)

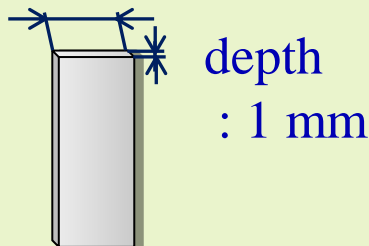
<1mm Plate electrode>

width : 1 mm

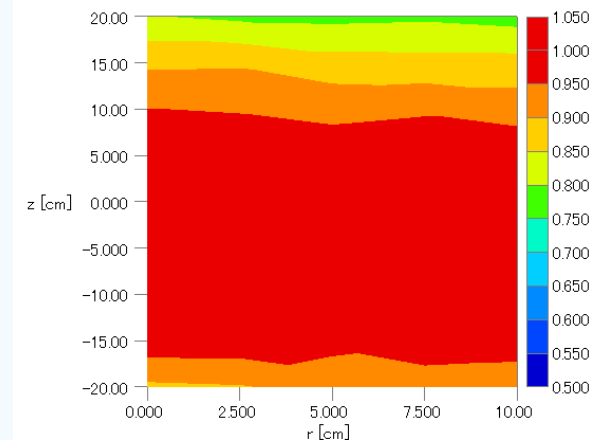
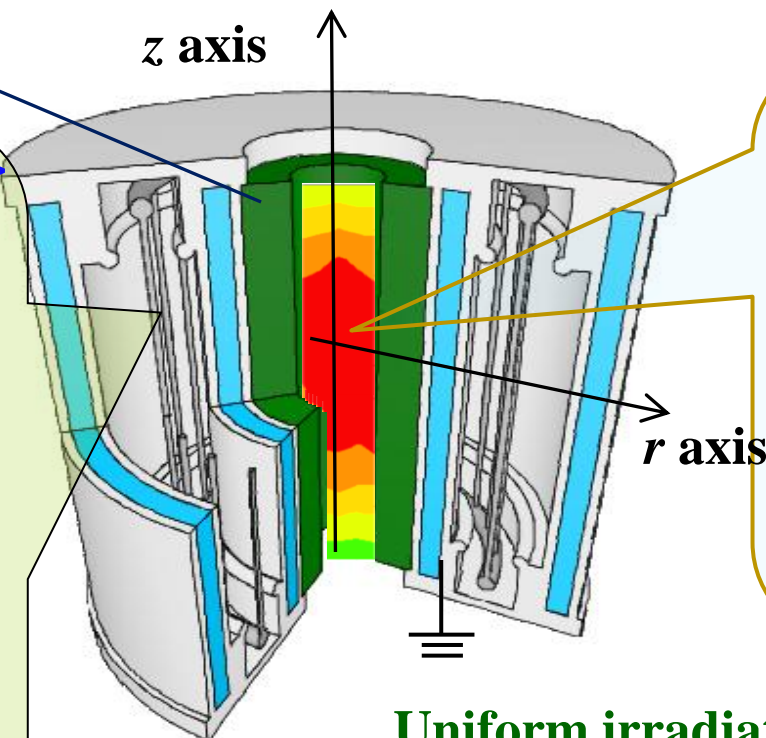
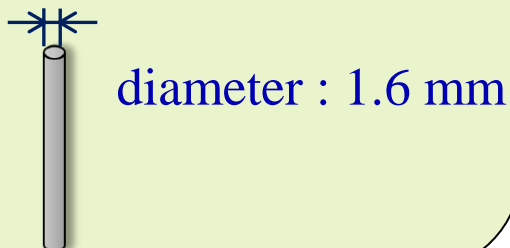


<5mm Plate electrode>

width : 5 mm



<Rod electrode>



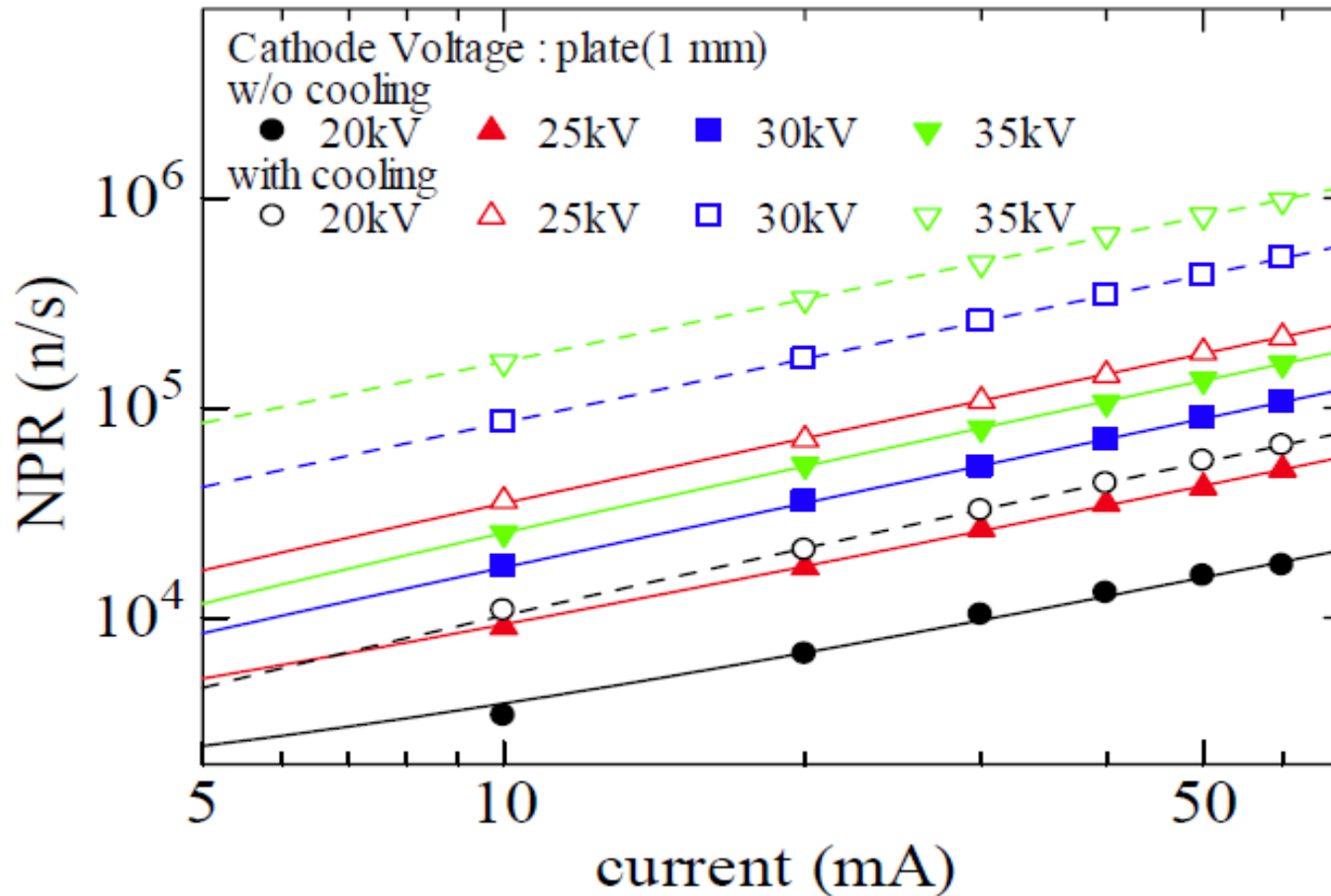
Uniform irradiation area:

Neutron flux density within $\pm 5\%$

Experimental condition

- D-D fusion, DC power supply, -30 kV, 60 mA
- Rod cathode
- Coolant temperature: 17°C - 8.3°C

NPR Dependence on Current

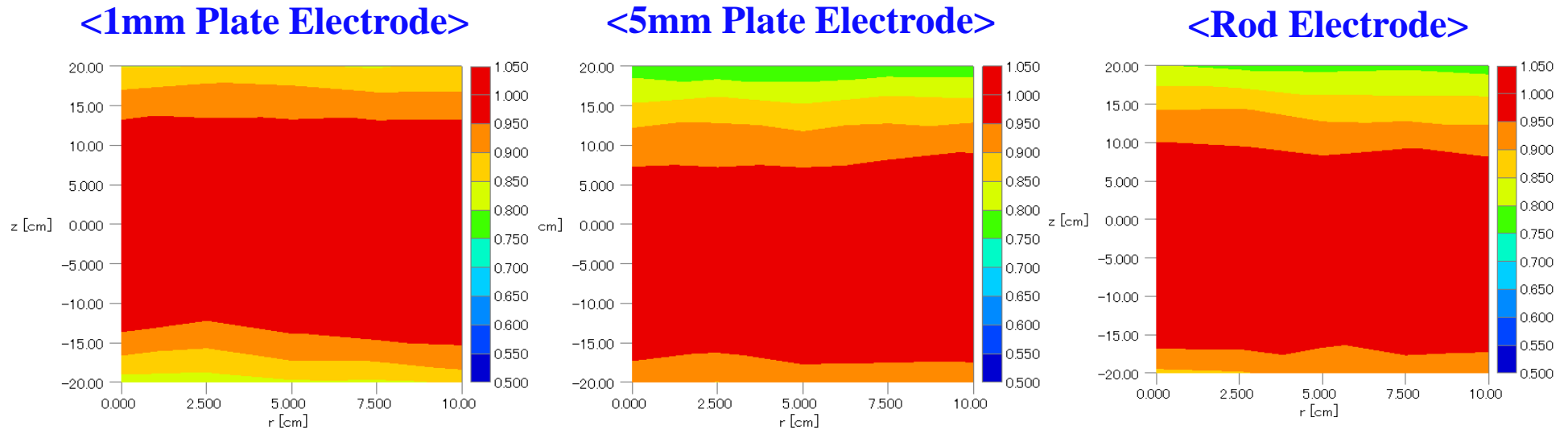


Max. NPR 1.5×10^6 n/s

(Rod electrode, with cooling, -45 kV, 60 mA)

Dependence of Uniform Irradiation Area on Electrode Shape

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Neutron flux distribution (17°C)

Uniform area location depends on electrode shape

◆ Beam-Beam fusion reaction



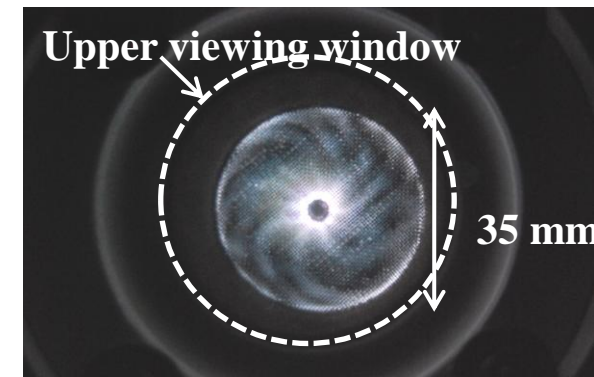
- ✓ Distributed Ion source
 - ✓ High current operation
 - ✓ Low pressure operation

Azimuthal cusp magnetic field



- ✓ Magnetic field
 - ✓ Low pressure operation
 - ✓ Ion confinement

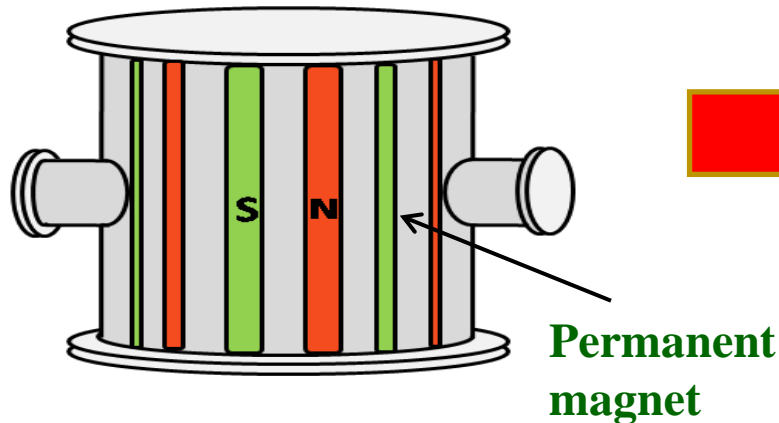
Magnetic assist



Cusp magnetic field: From axial to azimuthal

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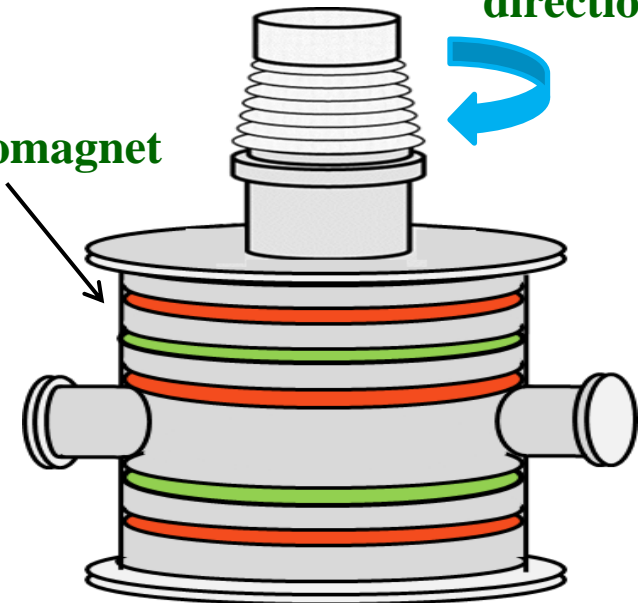
Axial
direction



Axial cusp magnetic field

Electrons move in axial direction by $E \times B$ drift
→ Electron confinement is not good enough

Electromagnet



Azimuthal cusp magnetic field

Electrons drift in azimuthal direction
→ Better electron confinement

Kei Takakura will introduce the results this afternoon

- **Several types of IEC devices : DC and pulsed operation**
 - **Spherical device: Point source**
 - fundamental research
 - **Beam-beam fusion using differential pumping ion sources**
 - **Cylindrical device: Line source**
 - Line cusp magnetic field was tested
 - Pulsed operation: Max. NPR 7.4×10^9 n/s at 80 kV, 15 A, 20 μ s
 - **D-³He reaction was demonstrated to get high energy proton (14.7 MeV)**
 - **Coaxial double cylindrical device: Cylindrical source**
 - Uniform neutron irradiation area
 - For high quality semiconductor production by NTD
- **Recent research: Effect of magnetic field**
 - Uniform magnetic field
 - Azimuthal cusp magnetic field



Thank you for your attention